

TC-K570/K670/K677ES

SERVICE MANUAL

Canadian Model
AEP Model
UK Model
E Model
TC-K570

US Model
AEP Model
TC-K670

US Model
Canadian Model
UK Model
TC-K677ES

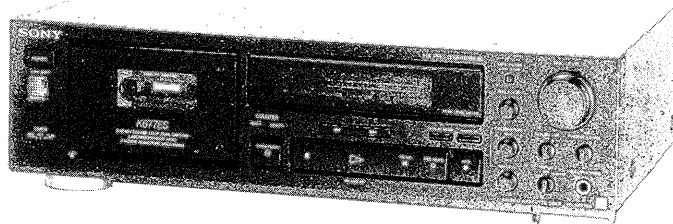


Photo: TC-K677ES

SPECIFICATIONS

Recording system	4-track 2-channel stereo
Fast-winding time	Approx. 90 sec. (with Sony C-60 cassette)
Bias	AC bias
Heads	Erasing head × 1 (S&F head) Recording head × 1 (Permalloy head) Playback head × 1 (LA head)
Motors	Capstan motor × 1 (DC servo motor) Reel motor × 1 (DC motor) ASIST (mechanical drive) motor × 1 (DC motor)

Signal-to-noise ratio (at peak level)

	Dolby NR switch	OFF	B-Type ON	C-Type ON
Cassette				
Type IV (Sony METAL-SLT/S)		60dB	69 dB	75 dB
Type II (Sony UX-S)		59 dB	68 dB	74 dB
Type I (Sony HF-S)		57 dB	66 dB	72 dB

Total harmonic distortion

1.0% (with Sony METAL-SLT/S cassette)

Frequency response (DOLBY NR OFF)

Type IV cassette (Sony METAL-SLT/S)	20–21,000 Hz (±3 dB, IEC) 20–16,000 Hz [±3 dB 0VU (-4dB) recording]
Type II cassette (Sony UX-S)	20–19,000 Hz (±3 dB, IEC)
Type I cassette (Sony HF-S)	20–17,000 Hz (±3 dB, IEC)

Wow and flutter	±0.09% W.Peak (IEC) 0.05% WRMS (NAB) ±0.14% W.Peak (DIN)
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Model Name Using Similar Mechanism	TC-K620/K650ES
Tape Transport	TC-K570 TCM-200V7
Mechanism Type	TC-K670 TCM-200V5
	TC-K677ES TCM-200V4

Inputs

Line inputs (phono jacks)	Sensitivity	77.5 mV
	Input impedance	47 k ohms
CD DIRECT INPUT	Input impedance	47 k ohms

Outputs

Line outputs (phono jacks)	Rated output level	0.32 V at a load impedance of 47 k ohms
	Load impedance	Over 10 k ohms
Headphones (stereo phone jack)	Output level	0–1.25 mW at a load impedance of 32 ohms

General

Power requirements US, Canadian model: TC-K570: 120V AC 60Hz 18W
TC-K670, K677ES: 120V AC 60Hz 19W
AEP, Germany model: 220V AC ~50/60Hz
UK model: 240V AC ~50/60Hz
E model: 120, 220, 240V AC ~50/60Hz 18W

Power consumption 19 W

Dimensions Approx. 430 × 123 × 300 mm (w/h/d)
(17 × 4 7/8 × 11 7/8 inches)

including projecting parts and controls

Weight Approx. 4.9 kg (10 lbs 13 oz)

Supplied accessories

Audio connecting cords (2)

Design and specifications subject to change without notice.


Note

This appliance conforms with EEC Directive 87/308/EEC regarding interference suppression.

STEREO CASSETTE DECK
SONY®



Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

"DOLBY" and the double-D symbol  are trademarks of Dolby Laboratories Licensing Corporation.

SAFETY CHECK-OUT

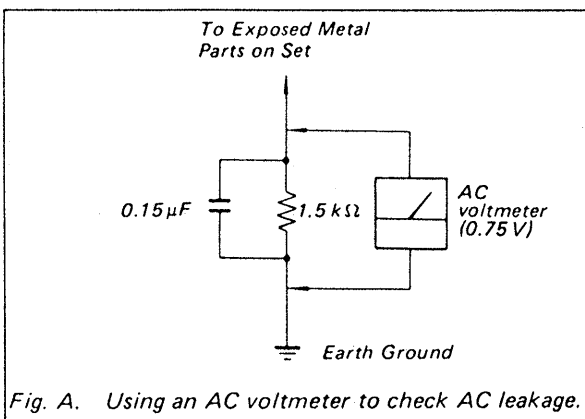
After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)



SAFETY-RELATED COMPONENT WARNING!!

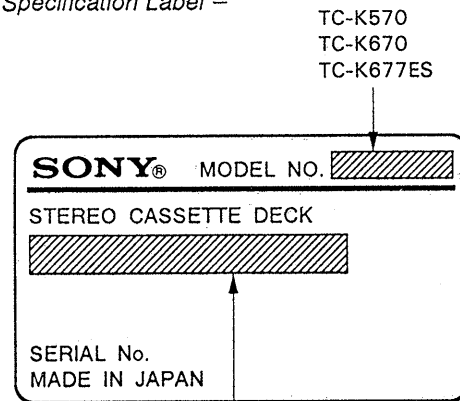
COMPONENTS IDENTIFIED BY MARK OR DOTTED LINE WITH MARK ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

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MODEL IDENTIFICATION

— Specification Label —



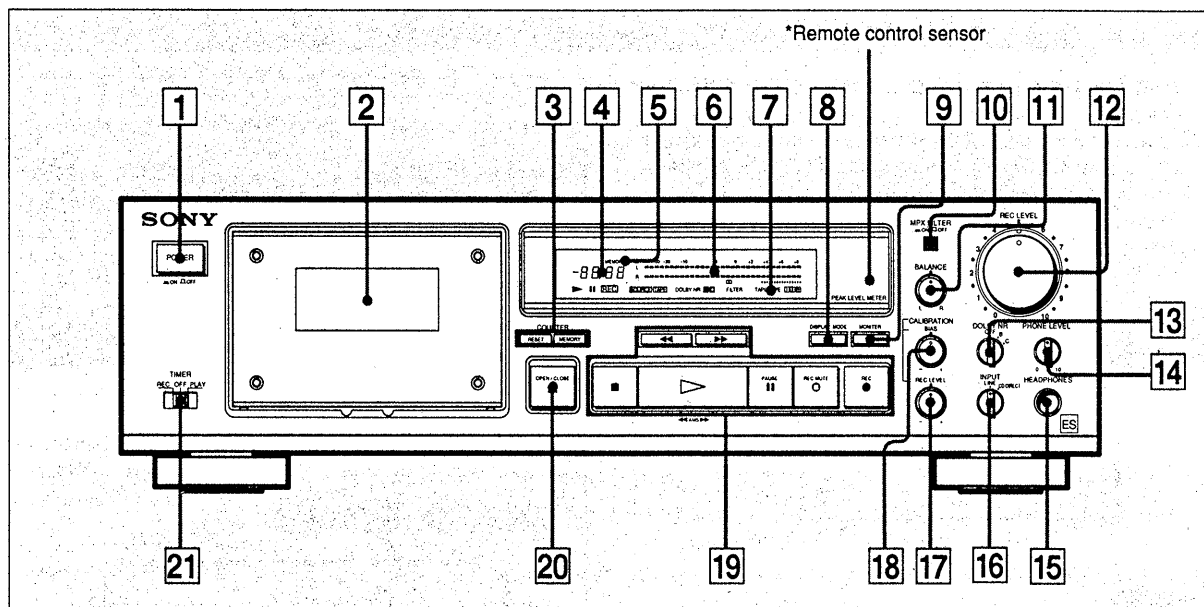
US, Canadian model: TC-K570: AC120V 60Hz 18W
 TC-K670, K677ES: AC120V 60Hz 19W
 AEP, Germany model: AC220V~50/60Hz
 UK model: AC240V~50/60Hz
 E model: AC120, 220, 240V~50/60Hz 18W

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

This section is extracted
from instruction manual.

Identification of Front Panel Parts





For details, refer to the page number indicated in ●.

- | | |
|--|--|
| <p>1 POWER switch</p> <p>2 Cassette holder</p> <p>3 Counter buttons
RESET button ⑨
MEMORY button ⑨</p> <p>4 LINEAR COUNTER ⑨</p> <p>5 MEMORY indicator ⑧</p> <p>6 PEAK LEVEL METER ⑪</p> <p>7 TAPE TYPE indicator ⑦</p> <p>8 DISPLAY MODE button ⑦</p> <p>9 MONITOR button ⑪</p> <p>10 MPX FILTER switch ⑪</p> <p>11 BALANCE control ⑩</p> <p>12 REC (recording) LEVEL control ⑩ ⑪</p> <p>13 DOLBY NR (noise reduction) switch ⑦ ⑩</p> <p>14 PHONE (headphones) LEVEL control ⑦</p> <p>15 HEADPHONES jack (stereo phone jack) ⑦</p> <p>16 INPUT selector ⑩</p> | <p>17 REC (recording) LEVEL control for calibration ⑫</p> <p>18 BIAS control ⑫</p> <p>19 Tape operation buttons
◀◀ (rewind) button
▶▶ (fast-forward) button
■ (stop) button
▶ (play) button
⏸ PAUSE button
○ REC MUTE (record muting) button ⑬
● REC (recording) button</p> <p>20 ▲ OPEN/CLOSE button</p> <p>21 TIMER switch ⑭</p> |
|--|--|

*Remote control sensor

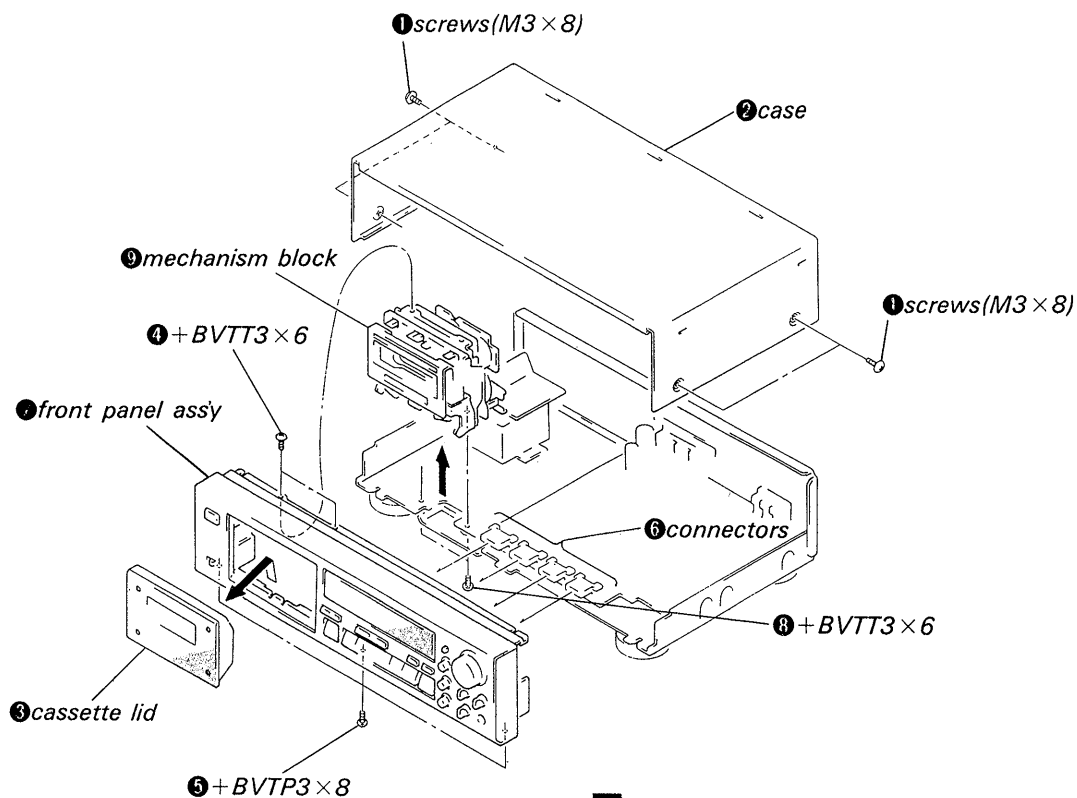
You can remotely control this cassette deck with:

- A remote commander that came with a Sony amplifier or receiver if it has the  mark and cassette deck control capability.
- An optional Sony remote commander with the  mark and cassette deck control capability.

SECTION 2 DISASSEMBLY

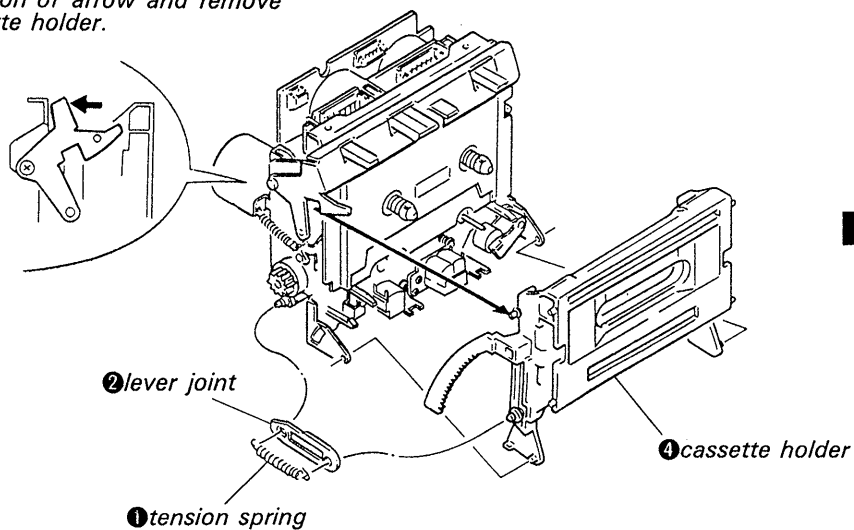
Note: Follow the disassembly procedure in the numerical order given.

MECHANISM BLOCK

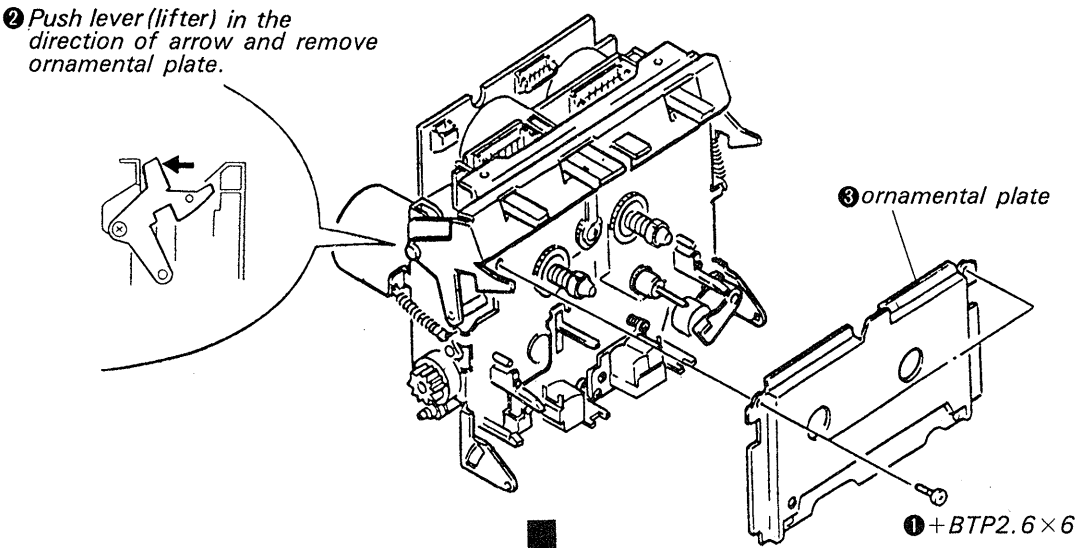


CASSETTE HOLDER

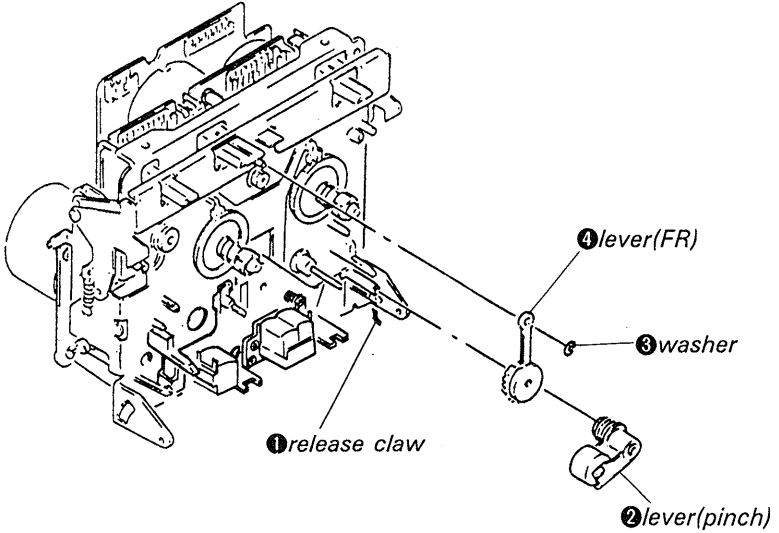
③ Push lever (lifter) in the direction of arrow and remove cassette holder.



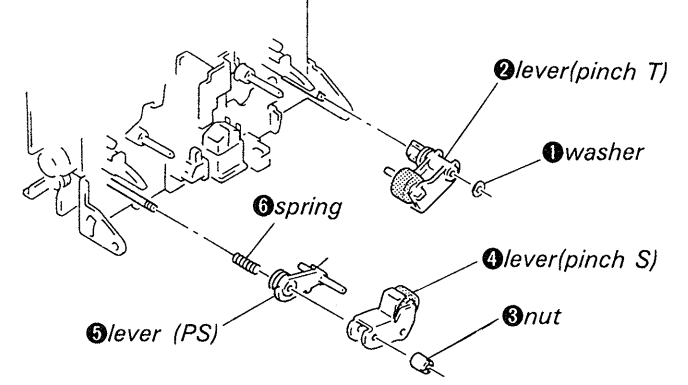
ORNAMENTAL PLATE



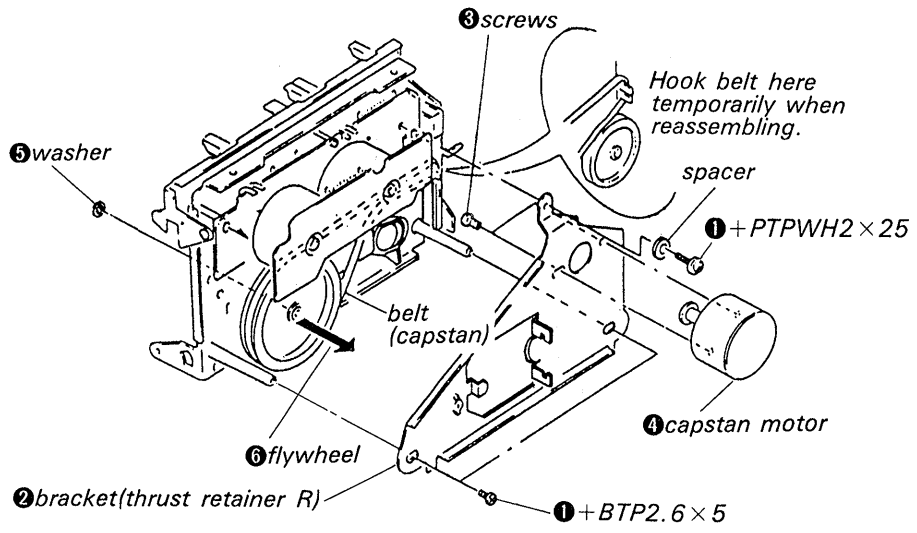
PINCH LEVER
(TC-K570)



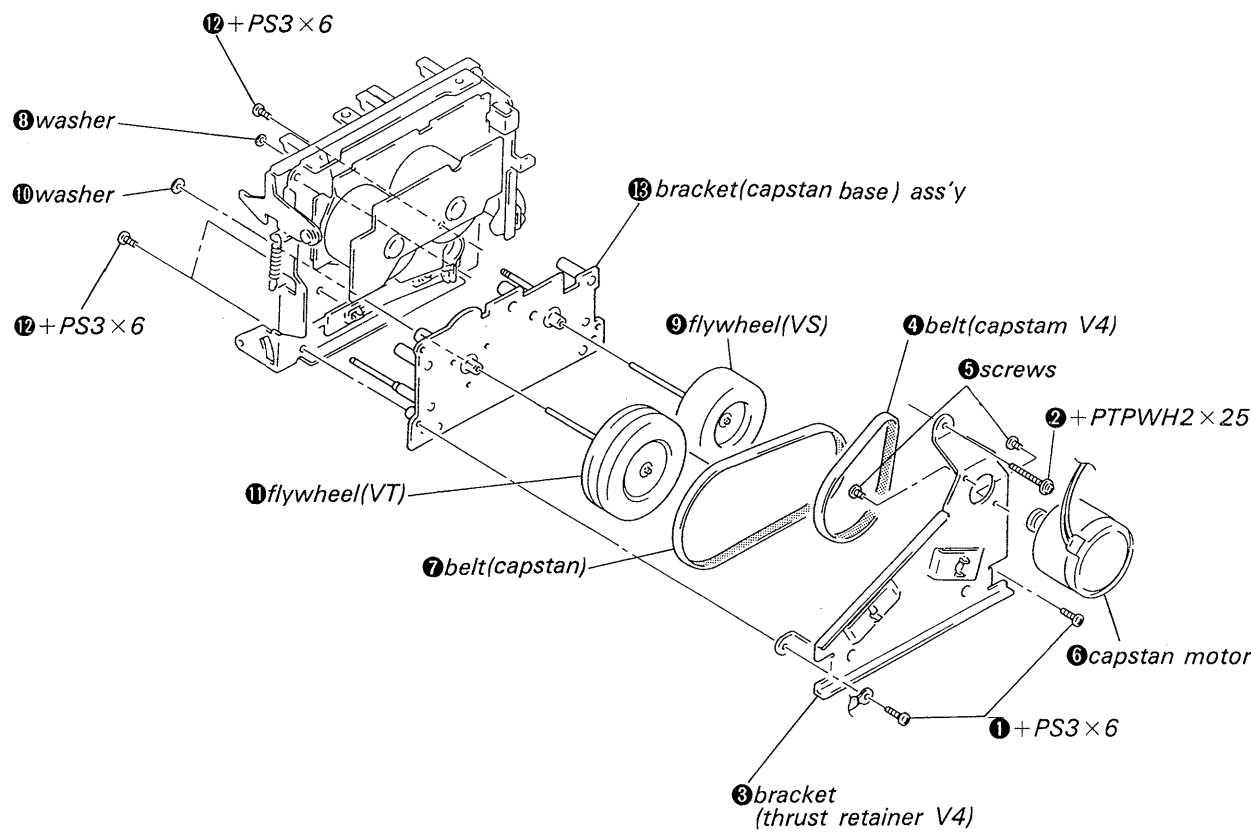
PINCH LEVER
(TC-K670/K677ES)



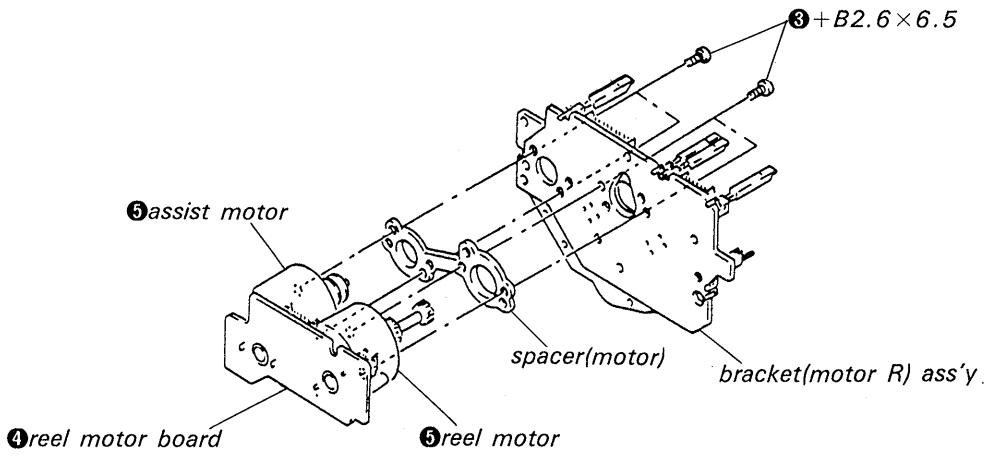
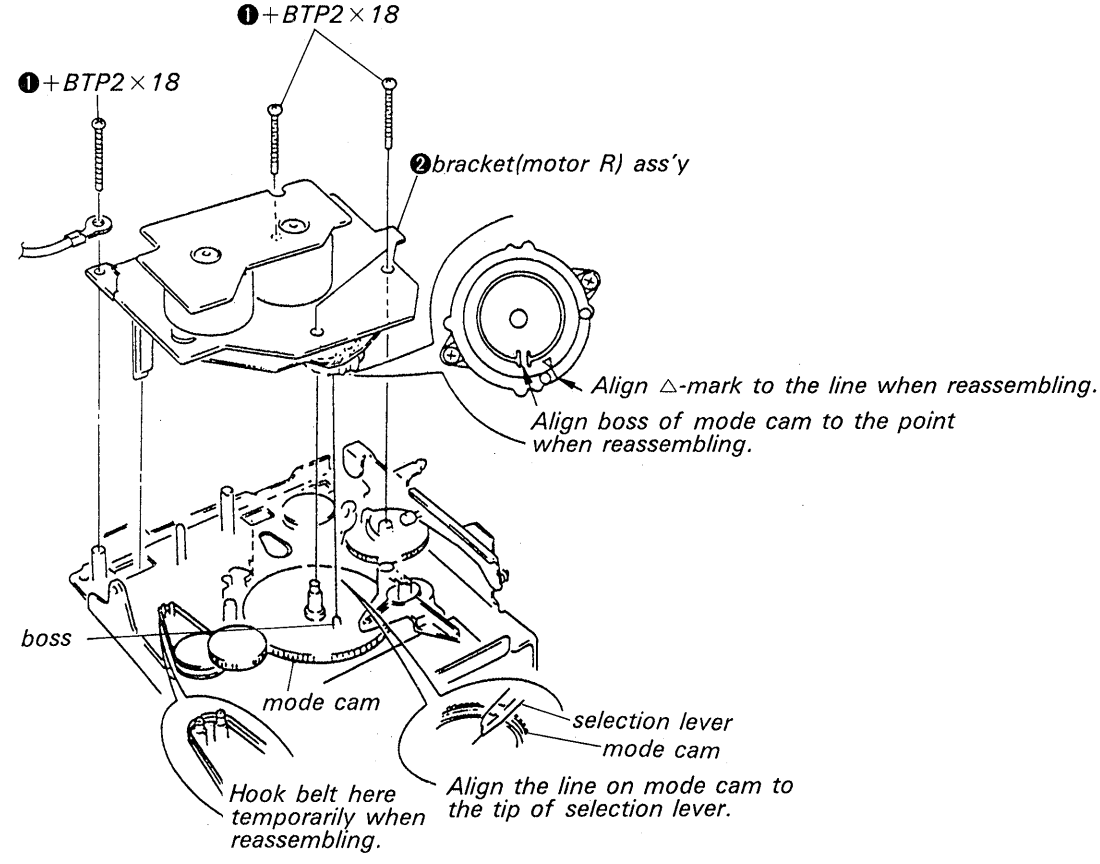
CAPSTAN MOTOR/FLYWHEEL
(TC-K570)



CAPSTAN MOTOR/FLYWHEEL
(TC-K670/K677ES)



REEL AND ASSIST MOTORS



SECTION 3

PIN DESCRIPTION

●IC701 M50941-483SP(MICRO COMPUTER)

The M50941-483SP function are described below.

Pin No.	Pin Name	I/O	Description
1	V _{REF}	I	Internal A/D port reference voltage input.
2	KEY 7	I	Key input port. 0V = OPEN/CLOSE, 1V = STOP, 2V = REW, 3V = FF, 4V = REC.
3	KEY 6	I	key input port. 0V = PLAY, 1V = PAUSE, 2V = REC MUTE.
4	KEY 5	I	Key input port. 0V = RESET, 1V = MEMORY, 2V = DISPLAY MODE, 3V = MONITOR.
5	METER-L	I	Signal input for level meter-L.
6	METER-R	I	Signal input for level meter-R.
7	TIMER	I	Timer REC/PLAY switch input. 0V = TIMER REC, 1V = TIMER PLAY, 2V = OFF.
8	T.PULSE	I	Take-up reel base sensor input.
9	S.PULSE	I	Supply reel base sensor input.
10	AMS.SIG	I	AMS signal input. No song detected = Low. Song detected = High.
11	BIAS	O	Bias oscillation on and off control.
12	MO3V	O	Motor speed control. STOP/PLAY = Low, FF/REW = High.
13	MO4.5V	O	Motor speed control. STOP/PLAY = High, FF/REW = Low.
14	MO-FWD	O	Reel motor rotates.
15	MO-REV	O	Reel motor rotates in reverse.
16	MO-DOWN	O	Head base DOWN output of the mechanical block.
17	MO-UP	O	Head base UP output of the mechanical block.
18	HALF-SW	I	HALF switch input of the mechanical block.
19	REC-SW	I	REC switch input of the mechanical block.
20	DOOR-SW	I	DOOR switch input of the mechanical block.
21	CLOSE-SW	I	CLOSE switch input of the mechanical block.
22	OPEN-SW	I	OPEN switch input of the mechanical block.
23	POWER-OUT	O	"Low" for power off procedure after POWER switch is turned off.
24	POWER-IN	I	Power(AC) off detection.
25	SIRCS	I	Remote control signal input.
26	V _{ss}	—	GND
27	RESET	I	System reset input.
28	XI	I	Clock input(4.19MHz).
29	XO	O	Clock output.
30	XCI	—	Not used.
31	XCO	—	Not used.
32	V _{ss}	—	GND
33	—	—	Not used.
34	PAT3	I	
1	1	I	Rotary encoder input to detect the position of the head base of the mechanical block.
37	PAT0	I	
38	—25V	—	Power supply for driving the fluorescent indicator tube.
39	FL-p	O	
1	1	I	Segment data output for the fluorescent indicator tube FL751.
54	FL-a	O	
55	FL-G5	O	
1	1	I	Common data output for the fluorescent indicator tube FL751.
59	FL-G1	O	
60	MONITOR	O	Source monitor control. Low = TAPE, High = SOURCE.
61	REC-MUTE	O	REC MUTE control. Low = MUTE.
62	LINE-MUTE	O	LINE MUTE control. Low = MUTE.
63	AV _{cc}	—	Analog power supply(+5V).
64	V _{cc}	—	Power supply(+5V).

SECTION 4 ADJUSTMENTS

1. MECHANICAL ADJUSTMENTS

PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab:

record/playback head	pinch roller
erase head	rubber belts
capstan	idler
2. Demagnetize the record/playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.

Tape Path Adjustment

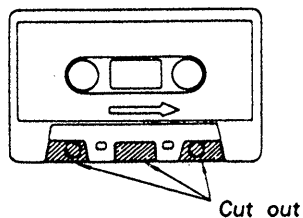
Note : When using the adjustment methods for other than replacement reasons, please do not tamper unnecessarily with the adjustment screws or the erasehead because either the supply pinch roller guide or the record/playback head will be made the standard tape paths. Moreover, when it is necessary to adjust and replace two or more of any of the heads and/or pinch rollers, replace them one by one, completely taking out the first tape path, and then replacing the second one.

(TC-K670/K677ES)

Preparation :

1. Mirror cassette CQ009C 8-909-708-01
(or CQ012C 8-909-708-02)

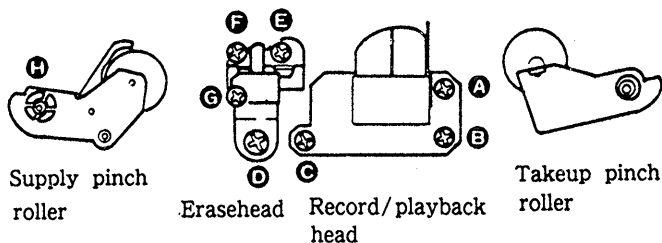
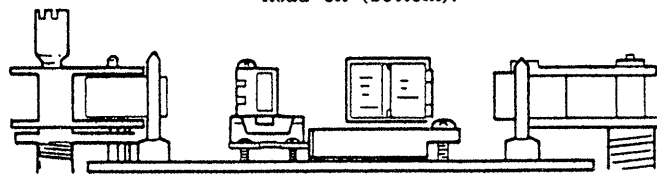
If one does not have this, cut out the sections of a 120-minute cassette shell as indicated below and use that cassette.



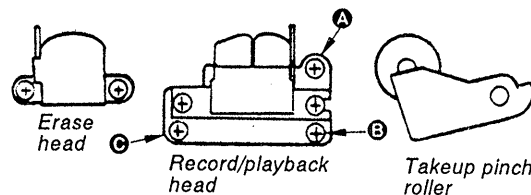
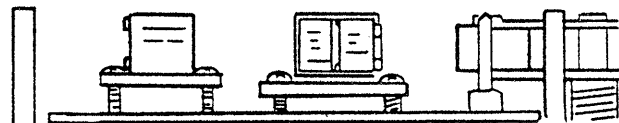
2. Phillips screwdriver (medium-size) :
For the head adjustment screws
- Blade-type screwdriver (large-size) :
For the supply pinch roller adjustment screws
3. Pen light
4. WS-48B (3 kHz, 0 dB)
5. P-4-A100 (10 kHz, -10 dB)

Adjustment Position : As seen from the cassette, side (top) and MD as seen head on (bottom).

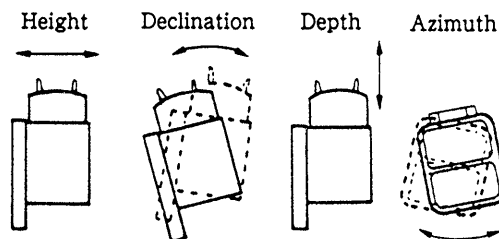
TC-K670/K677ES



TC-K570



Definition of Terms : The figures are of a record/playback head.




Adjustment Method :

Supply Pinch Roller : TC-K670/K677ES




Note : Only perform this adjustment when the supply pinch roller is to be replaced.

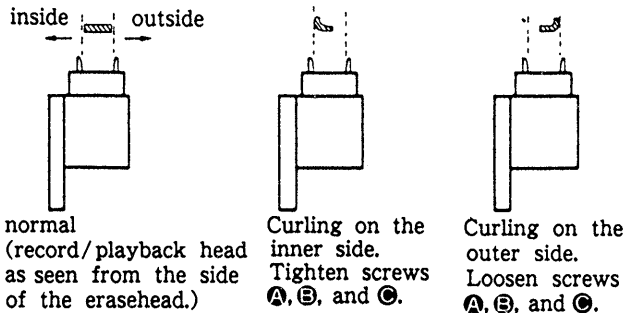
1. Insert the mirror cassette and put the unit in record/playback mode.
2. Check to see whether the tape is curling at the record/playback head guide or the pinch roller guide.

If it is curling, remove the curl by adjusting the  tape curl adjustment screw. Then, check that the tape is running past the middle of the erasehead.

Record/playback Head



Note : Only perform this adjustment when the record / playback head is to be replaced.


1. Insert the mirror cassette and put the unit in record/playback mode.
2. **(Height Adjustment)** Check to see if the tape is curling at the tape guide of the head. If it is curling, tighten screws , , and , respectively by the same angle, moving the head so that it remains at the same angle throughout the procedure. If it curls on the bottom side of the mirror cassette (actually the inner side), tighten all the screws equally ; but loosen them if the tape begins to curl on the top side (outer side).

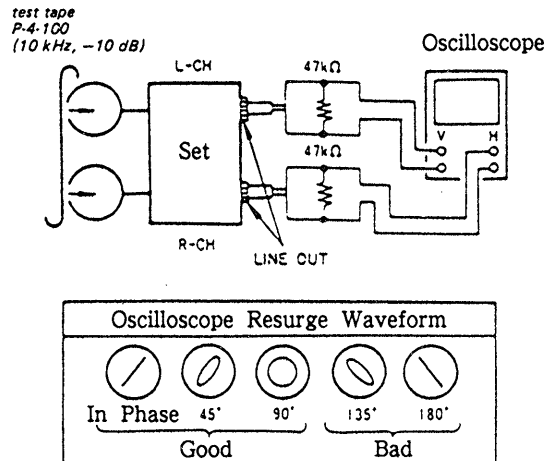


3. **(Declination Adjustment)** While in the record / playback position, set the back tension to 0 (wind the supply reel with something thin like a pencil in a counterclockwise direction) and make sure there is no curling or shifting (shifting up / shifting down) at the guide of the record / playback head.

Because shifting can only occur due to a difference in the width of the tape and that of the tape guides (curling will otherwise occur), it is necessary to pay close attention since it can be easily overlooked.

When there is a shift, tighten screws  and  equally and change the declination of the head. If the tape is shifting up, tighten the screws, and if it is shifting down, loosen them.

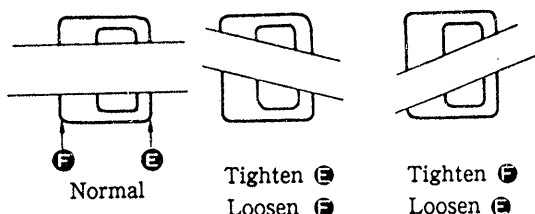
4. Repeat the adjustments in steps 2 and 3 and fine adjust the height and the declination.
5. **(Preliminary Azimuth Adjustment)**
After demagnetizing and cleaning the adjustment head, play back WS-48B (3 kHz, 0 dB). Turn screw  so that the reading on the level meter of the unit or that of the level meter connected to LINE OUT is maximized. If the screw is turned at least half a revolution, repeat the adjustments from step 1.
6. **(Tape Path Check)** Connect the oscilloscope to LINE OUT and play back P-4-A100 (10 kHz, -10 dB) to display a resurge waveform. After 20 seconds of record / playback (after the tension within the loop has been increased sufficiently), make sure the variation in the resurge is within ± 90 degrees (within ± 45 degrees is desired). If the variation is greater than this, it is because the declination and/or the height adjustment is not perfect. Repeat the adjustments from step 1.



Erasehead : TC-K670/K677ES

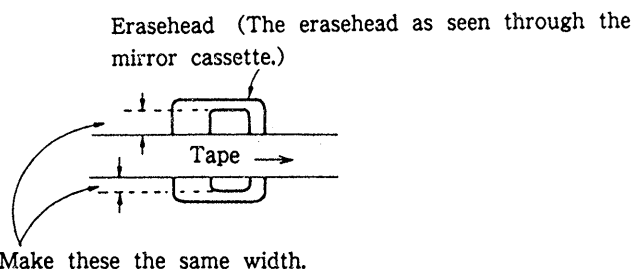
Note : Only perform this adjustment when the erasehead is to be replaced.

1. Insert the mirror cassette and put the unit in record/playback mode.
2. (**Azimuth Adjustment**) Adjust the azimuth of the erasehead by adjusting screws **Ⓔ** and **Ⓕ** so that the tape runs as evenly as possible.

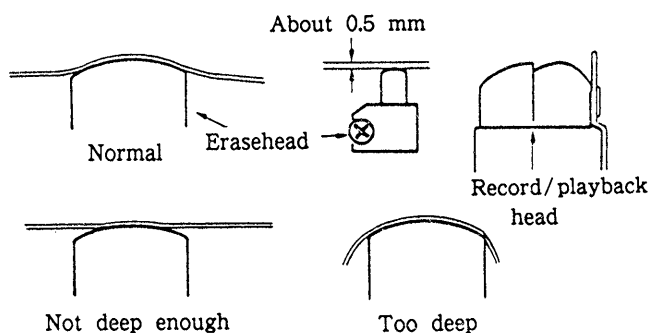


(The erasehead as seen when erasing the mirror cassette.)

3. (**Height adjustment**) Turn screws **Ⓓ**, **Ⓔ**, and **Ⓕ** all by the same angle so that the portions of the erasehead visible at top and bottom are nearly of equal width. If the width at the top is greater, tighten the screws ; if the width at the bottom is greater, loosen the screws.



4. (**Declination Adjustment**) Leaving it in the playback position, put the back tension to 0 and make certain the erasehead part and supply pinch roller guide part do not shift. If there is a shift, turn the screw **Ⓓ** and change the declination. Looking at it using the mirror cassette, if the tape shifts up, tighten the screw, and if it shifts down, loosen the screw.
5. Repeat the adjustments beginning with step 2 and fine adjust the height and declination. And make sure the tape does not curl up on the pinch roller guide or the guide part of the record/playback head.
6. (**Depth Adjustment**) In order to make the entire head play the tape smoothly, and to make sure the depth of the erasehead is neither too shallow nor too deep, loosen screw **Ⓔ** a bit.



Check

1. Check to make sure that there are no curls or shifts throughout the whole tape path and that the tape runs smoothly.
2. Reapply the locking compound to the adjusted screws. (The locking compound should only be applied to screw **Ⓔ** after the azimuth has been adjusted.)

TORQUE MEASUREMENT

Torque	Torque meter	Meter reading
FWD	C Q-102C	28-60 g · cm (0.39-0.83 oz · inch)
FWD	C Q-102C	TC-K570: 1-5 g · cm (0.014-0.069 oz · inch)
Back tension	C Q-102C	TC-K670/K677ES: 7-11 g · cm (0.097-0.15 oz · inch)
FF, REW	C Q-201B	65-90 g · cm (0.9-1.25 oz · inch)

Pinch Roller Pressing Force Measurement

Mode : playback

Hook needle of the tension gauge to the pinch roller shaft and push back pinch roller to detach it from capstan. Then, return it gradually to capstan and read the gauge when the pinch roller begins turning.

Standard Limits :

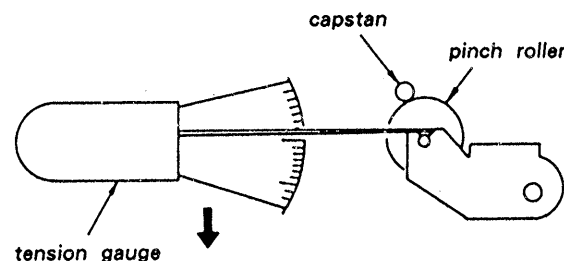
Tape-up side

TC-K570 : 210-320 g (7.4-11.3 oz)

TC-K670/K677ES : 270-350 g (9.5-120 oz)

Supply side

TC-K670/K677ES : 180-280 g (6.4-9.9 oz)



2. ELECTRICAL ADJUSTMENT

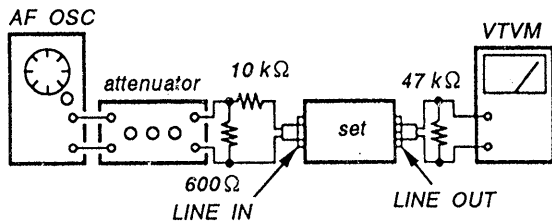
Note: The adjustment should be performed in the order given in the service manual. As a rule, adjustments about playback should be performed before those about recording.

The adjustments should be performed before for both L-CH and R-CH.

- Switches and controls should be set as follows unless otherwise specified.
 - DOLBY NR switch: OFF
 - MPX FILTER switch: OFF
 - MONITOR switch: Tape
- Standard Record:

Deliver the standard input signal level to the input jack and set the REC LEVEL control to obtain the standard output signal level.

— Record Mode —



Standard Input Level

input terminal	LINE IN
source impedance	10 kΩ
input level	0.25 V (− 10 dB)

Standard Output Level

output terminal	LINE OUT
load impedance	47 kΩ
output level	0.44 V (− 5 dB)

Test Tape

Type	Signal	Used for
P-4-A100	10 kHz, − 10 dB	Azimuth Adjustment
P-4-L300	315 Hz, 0 dB	PB Level Adjustmet
WS-48B	3 kHz, 0 dB	Tape Speed Adjustment

Test Mode

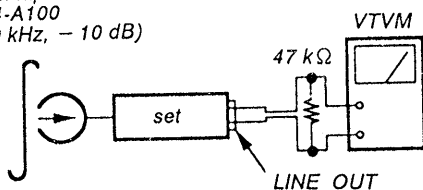
This set will get into test mode by shorting the pins of CNE707 (TEST) on MA I N (A) board before turning the power on.

Record/Playback Head Azimuth Adjustment

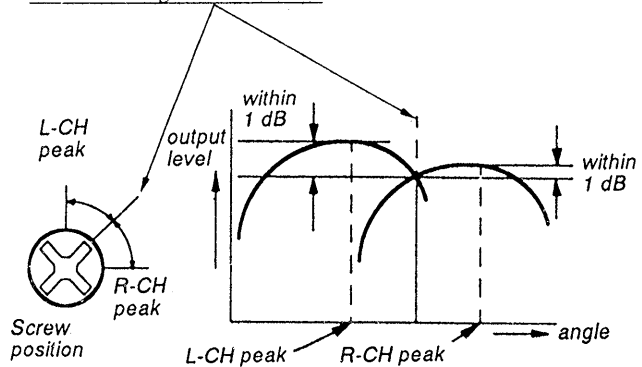
Porcedure:

- Mode: FWD playback

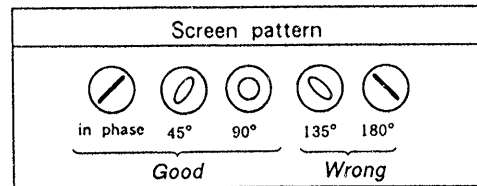
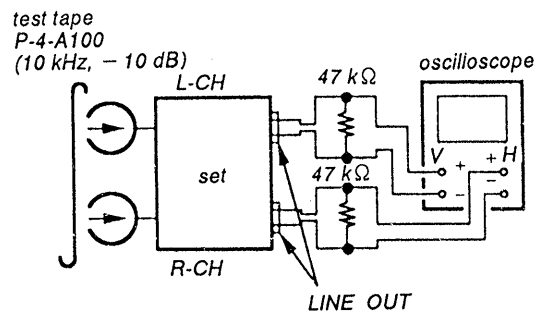
Test tape
P-4-A100
(10 kHz, − 10 dB)



- Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screw until both of output levels match together within 1 dB.



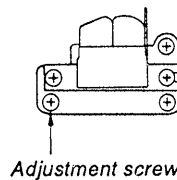
- Phase Check
Mode: playback



- After the adjustment, lock the screws with locking compound.

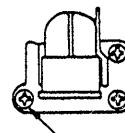
Adjustment Location: Record/Playback head

TC-K570



Adjustment screw

TC-K670/K677ES



Adjustment screw

Tape Speed Adjustment

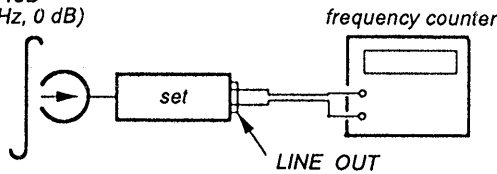
Setting:

Test pin CNE707: short

Procedure:

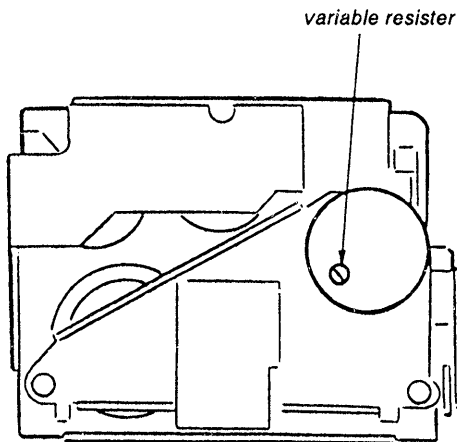
Mode: playback

test tape
WS-48B
(3 kHz, 0 dB)



1. Set to FWD playback mode.
2. Adjust motor rear side (variable resistor) so that the frequency counter reading becomes $3,000 \pm 15$ Hz.

Adjustment Location: motor rear side

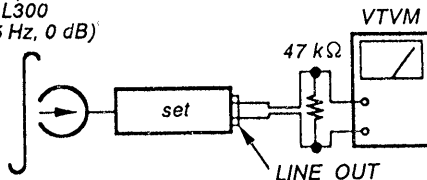


Playback Level Adjustment

Procedure:

Mode: playback

test tape
P-4-L300
(315 Hz, 0 dB)



Adjust RV121 (L-ch) and RV221 (R-ch) so that the reading on VTVM meets the adjustment limits below.

Adjustment Limits:

LINE OUT level: -5 ± 0.5 dB (0.41 – 0.46 V)

Level difference between channels: less than 0.5 dB

Check that the LINE OUT level does not change even if Playback and Stop operation is repeated several times.

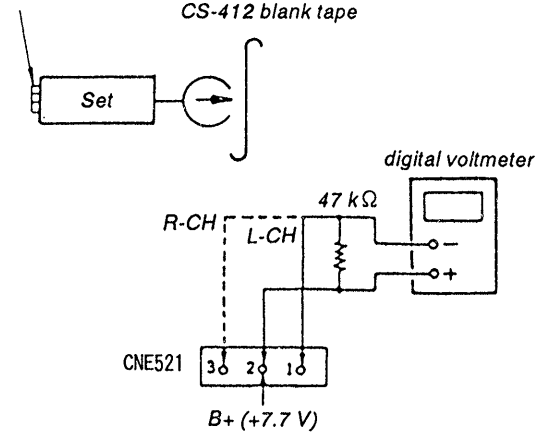
Adjustment Location: MA I N (A) board

Bias Consumption Current Adjustment

Procedure:

LINE IN
(no signal)

CS-412 blank tape



1. Set RV181 and RV281 to mechanical center and turn the set recording mode.
2. Connect digital voltmeter as shown by the following table.
3. Adjust the following transformers for the minimum readings on the digital voltmeter.

	Mesurement Point	Adjustment Part	Value
L-ch	① and ②, CNE521	T181	not more than
R-ch	③ and ② CNE521	T281	200mV

Adjsutment Location: MA I N (A) board

Record Bias Adjustment

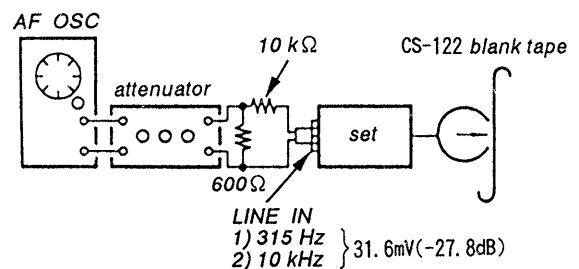
Setting:

REC LEVEL control: Standard Record (see page 12).

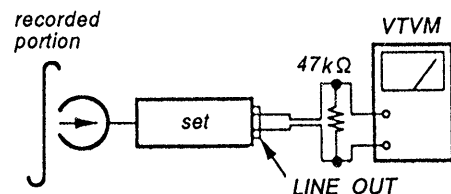
test pin CNE707: short

Procedure:

1. Mode: record



2. Mode: playback



Playback the signal recorded in step 1.

Confirm that the 10 kHz playback output is 0 ± 0.5 dB relative to the 315 Hz output. If necessary, adjust RV181 (L-ch) and RV281 (R-ch) for repeat the steps given above.

Adjustment Location: Audio system control (A) board

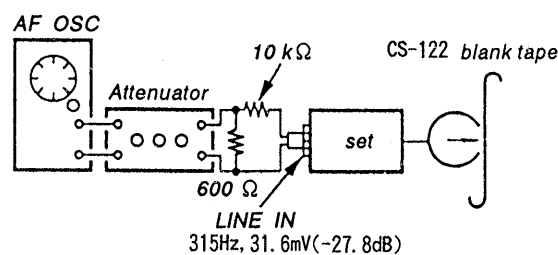
Record Level Adjustment

Setting:

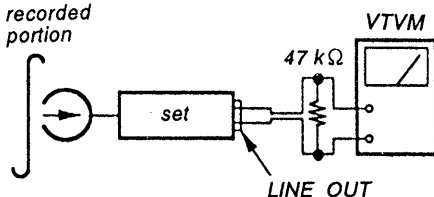
REC LEVEL control: Standard Record (See page 12).
test pin CNE707 : short

Procedure:

1. Mode: record



2. Mode: playback
recorded portion



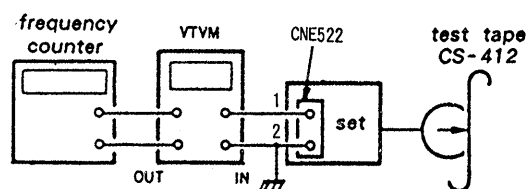
3. Playback the signal recorded in step 1.
Confirm that the signal level is within the adjustment limits below. If necessary, adjust RV141 (L-ch) and RV241 (R-ch) repeat the step 1 - 2.

Adjustment Limits: $-27.8 \pm 0.5\text{dB}$ (29 to 33.4mV)

Adjustment Location: MAIN (A) board

Erase Current Adjustment : TC-K670/K677ES

1. Mode : record



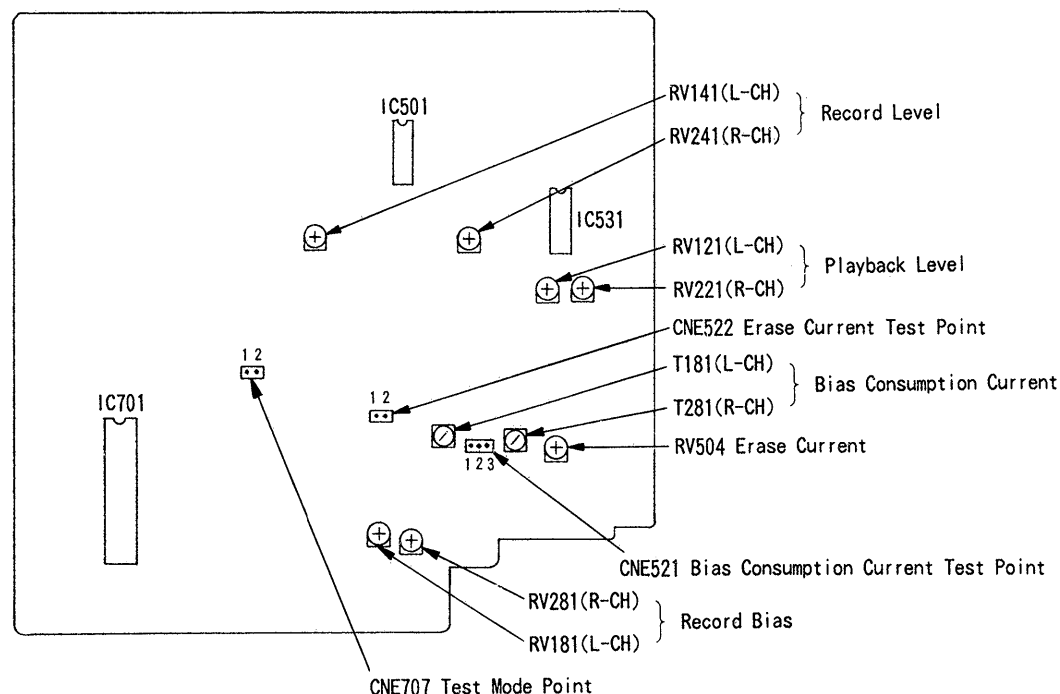
2. Adjust RV504 so that the reading on VTVM is 105mV (erase current=105mA).
3. And then confirm that the reading on the frequency counter is 160kHz.

Adjustment Limits :

Erase current : 105mA to 110mA
Frequency : $160 \pm 6\text{kHz}$

Adjustment Location

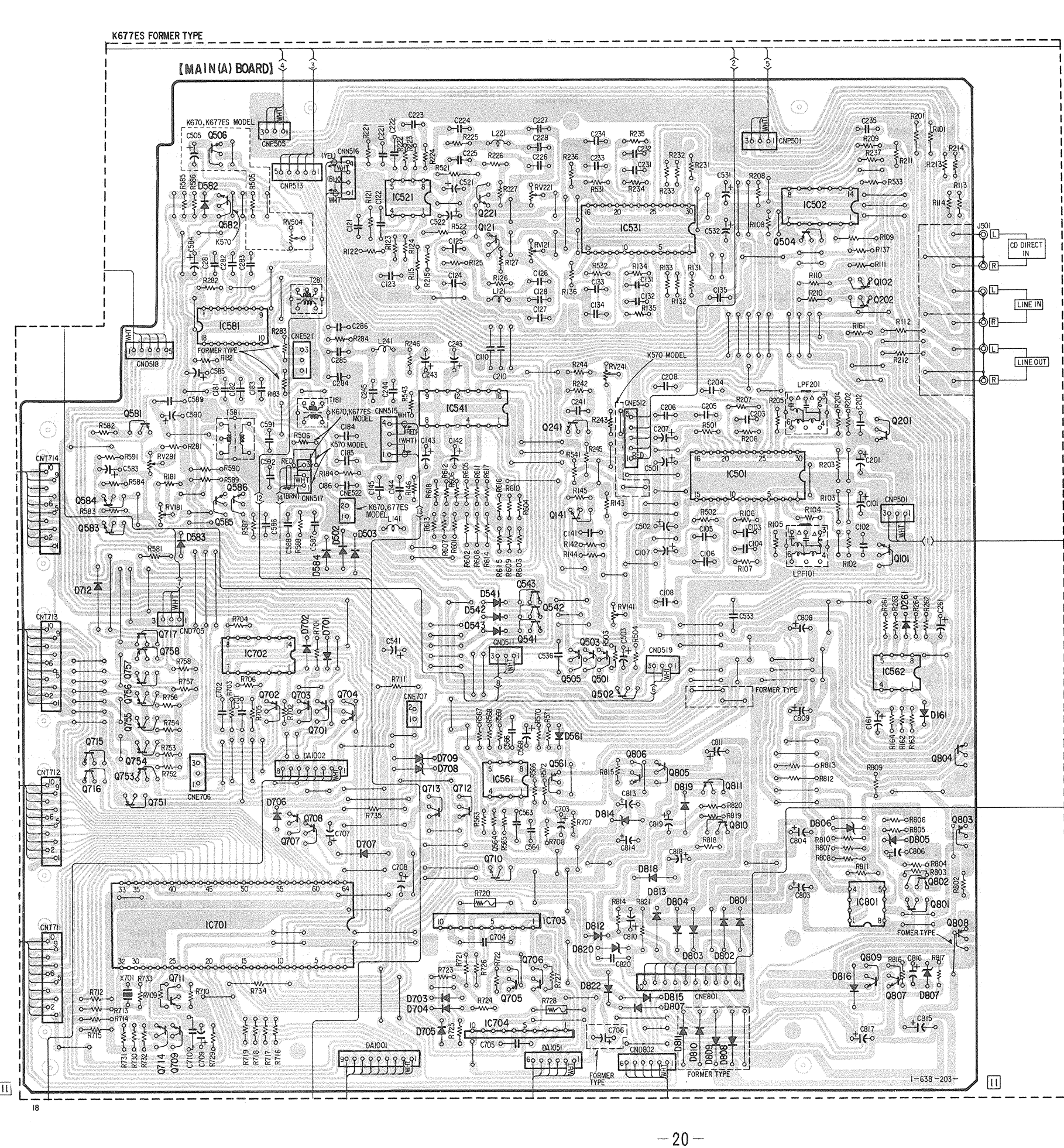
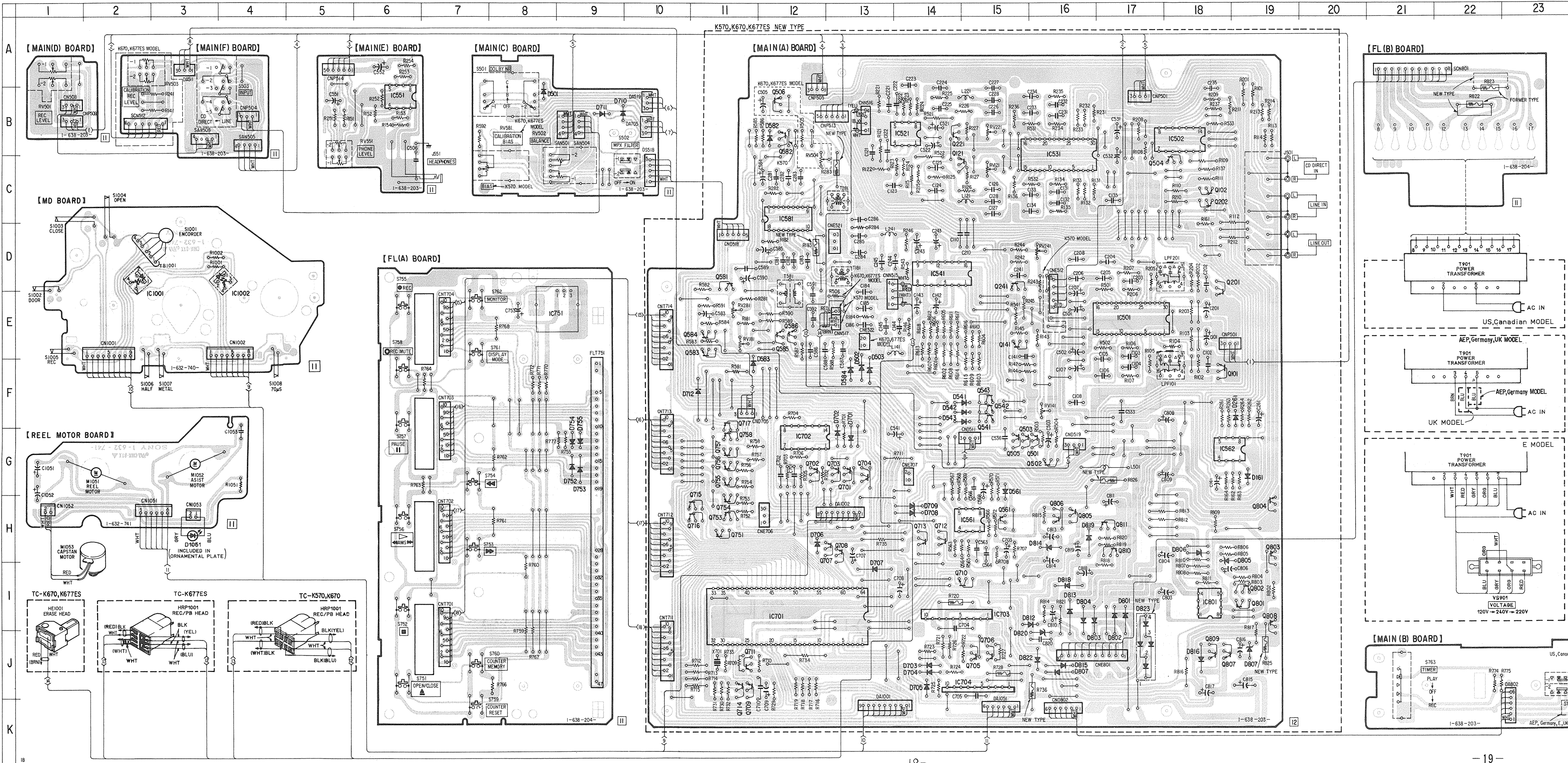
—MAIN (A) BOARD—



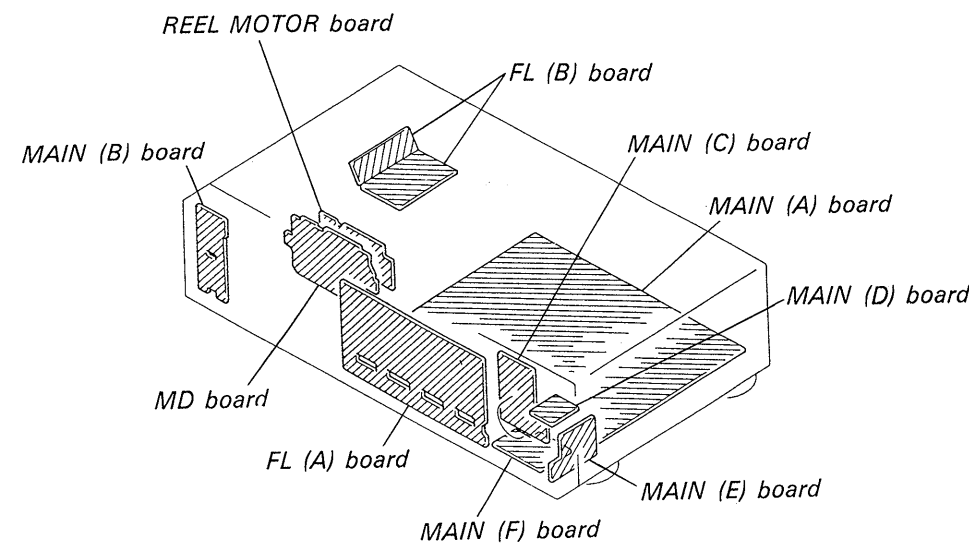
SECTION 5
DIAGRAMS

5-1. PRINTED WIRING BOARDS •See page 21 for Semiconductor Lead Layouts and Circuit Boards Location.

Note:
○ — : parts extracted from the component side.
● K570 : TC-K570
K670 : TC-K670
K677ES : TC-K677ES



5-2. CIRCUIT BOARDS LOCATION

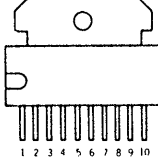


5-3. SEMICONDUCTOR LEAD LAYOUTS

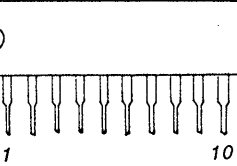
• Semiconductor Location

Ref. No.	Location	Ref. No.	Location	Ref. No.	Location
D161	G-19	IC703	I-14	Q805	H-16
D261	F-19	IC704	J-15	Q806	H-16
D501	B-8	IC751	E-8	Q807	J-18
D502	F-13	IC801	I-18	Q808	I-19
D503	F-13	IC1001	D-2	Q809	H-19
D541	F-15	IC1002	D-4	Q810	H-17
D542	F-15			Q811	H-17
D543	F-15	Q101	F-18		
D561	G-15	Q102	C-18		
D582	B-12	Q121	C-14		
D583	F-11	Q141	E-15		
D584	F-13	Q201	D-18		
D701	G-13	Q202	C-18		
D702	G-13	Q221	B-14		
D703	J-14	Q241	D-15		
D704	J-14	Q501	G-16		
D705	J-14	Q502	G-16		
D706	H-12	Q503	G-15		
D707	I-13	Q504	C-18		
D708	H-14	Q505	G-15		
D709	H-14	Q506	B-12		
D710	B-9	Q541	F-15		
D711	B-9	Q542	F-15		
D712	F-11	Q543	F-15		
D752	G-9	Q561	H-15		
D753	G-9	Q581	D-11		
D754	G-9	Q582	B-12		
D755	G-9	Q583	E-11		
D801	I-17	Q584	E-11		
D802	I-17	Q585	E-12		
D803	I-16	Q586	E-12		
D804	I-16	Q701	G-13		
D805	H-18	Q702	G-12		
D806	H-18	Q703	G-13		
D807	J-16	Q704	G-13		
D812	I-15	Q705	J-15		
D813	I-16	Q706	J-15		
D814	H-16	Q707	H-13		
D815	J-16	Q708	H-13		
D816	J-18	Q709	J-11		
D817	J-19	Q710	I-15		
D818	I-16	Q711	J-11		
D819	H-16	Q712	H-14		
D820	J-16	Q713	H-14		
D822	J-16	Q714	J-11		
D823	J-17	Q715	H-11		
D1051	H-3	Q716	H-11		
		Q717	F-11		
IC501	E-17	Q751	H-11		
IC502	B-18	Q753	H-11		
IC521	B-14	Q754	H-11		
IC531	B-16	Q755	G-11		
IC541	D-14	Q756	G-11		
IC551	B-6	Q757	G-11		
IC561	H-15	Q758	G-11		
IC562	G-18	Q801	I-19		
IC581	C-12	Q802	I-19		
IC701	I-12	Q803	H-19		
IC702	G-12	Q804	H-19		

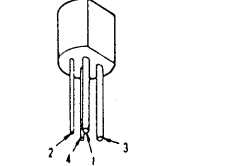
BA6219B



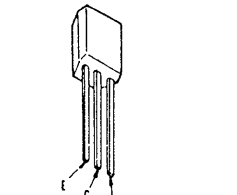
LB1641



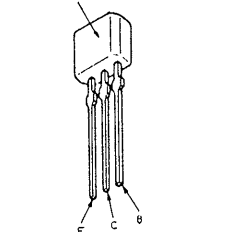
GP2S22B



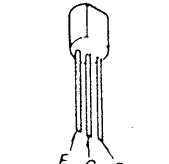
DTA114ES
DTA144ES
DTC114ES
DTC143TS
DTC144ES
2SA1317-STU
2SC2603-EF



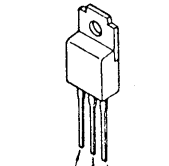
2SA1175-HFE
2SD1020-HFE



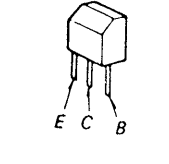
2SB1116A-L
2SC1815-Y
2SC945-P



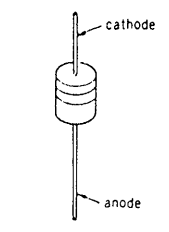
2SB1370-EF



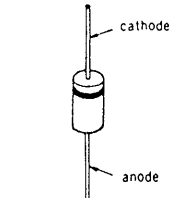
2SD1312-K



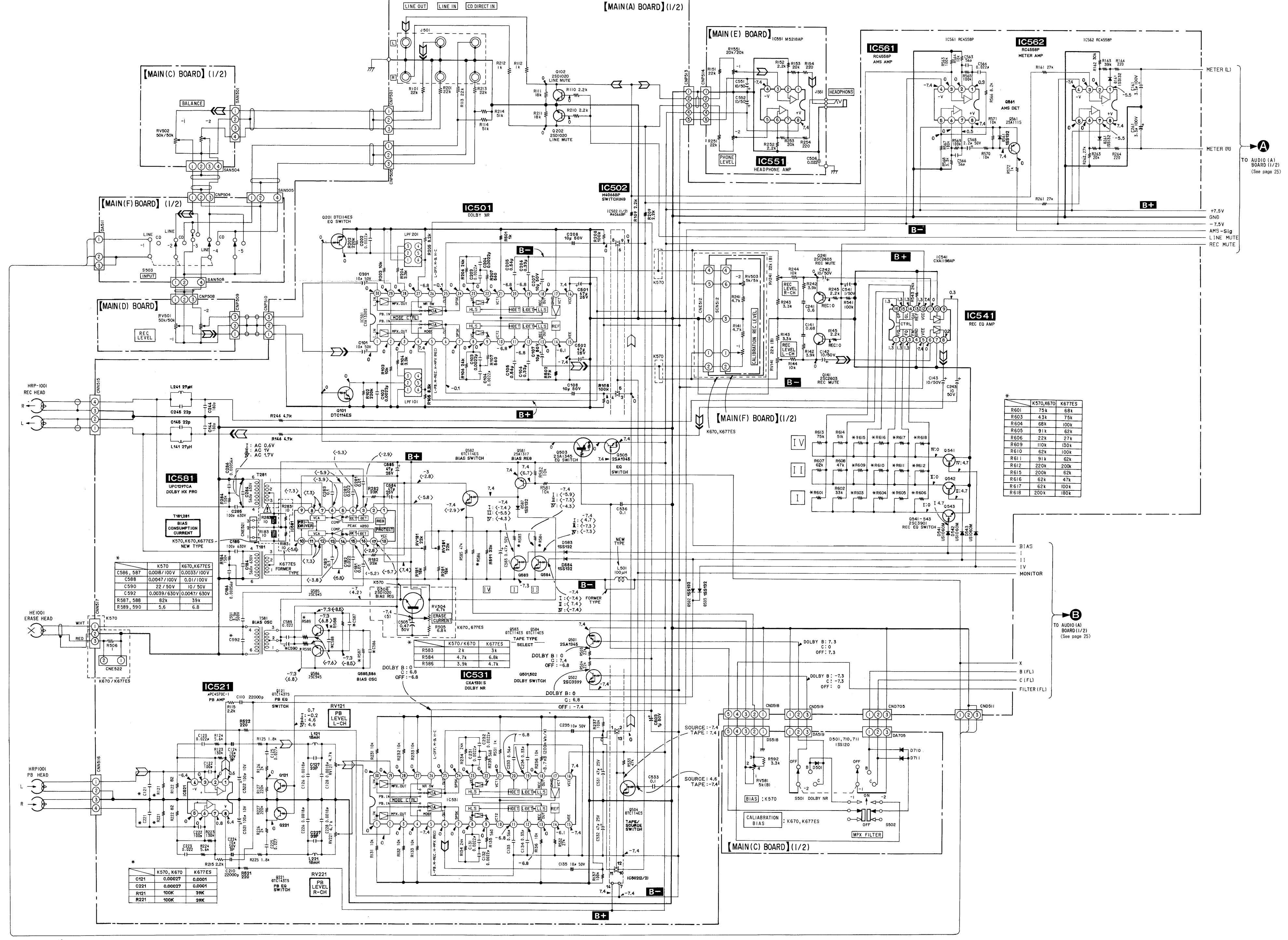
HZS6A1L
HZS6B1L
HZS7A1L
UZL-7H1
1SS120



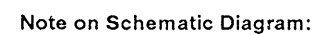
10E2N






5-4. SCHEMATIC DIAGRAM—Audio Section— • See page 28 for note.



【MD BOARD】





- | | |
|--|--|
| <p>Note:
The components identified with mark  or dotted line with mark  are critical for safety.
Replace only with part number specified.</p> | <p>Note:
Les composants identifiés par une marque  sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.</p> |
|--|--|


- K570 : TC-K570
- K670 : TC-K670
- K677ES : TC-K677ES

SECTION 6 EXPLODED VIEWS

NOTE:

- -XX, -X mean standardized parts, so they may have some differences from the original one.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Color Indication of Appearance Parts
Example:
KNOB, BALANCE(WHITE)...(RED)
↑ ↑
Part's Color Cabinet's Color
- Hardware (#mark) list is given in the last of this parts list.
- K570 : TC-K570
K670 : TC-K670
K677ES : TC-K677ES
G : Germany

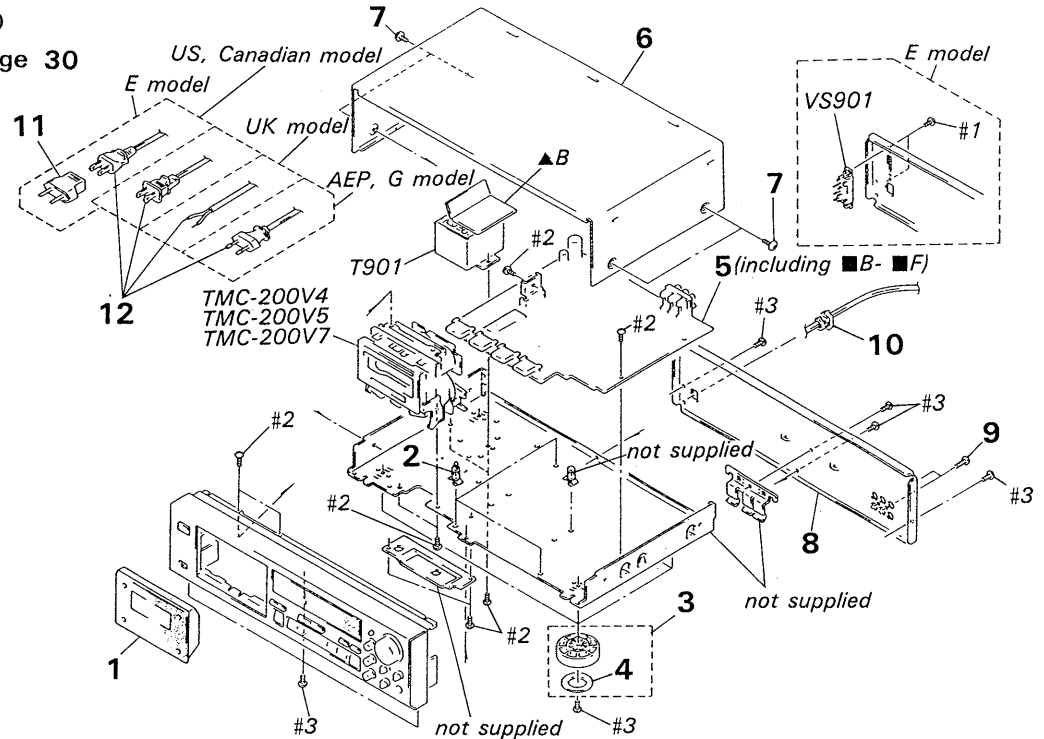
The components identified by mark  or dotted line with mark  are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

6-1. CHASSIS SECTION

▲B:FL(B)BOARD

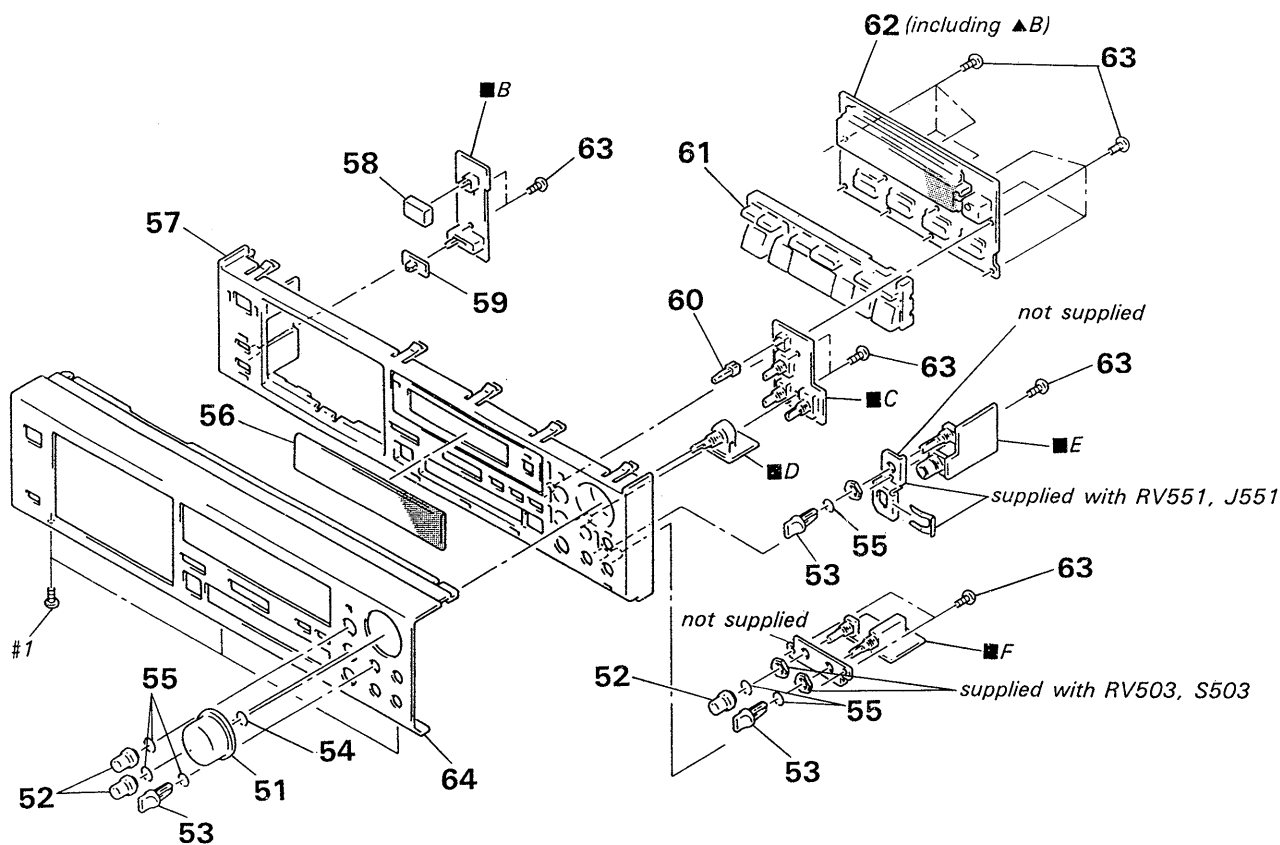
■B-■F: See page 30



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	X-3363-010-1	LID (B) ASSY, CASSETTE (K677ES)		9	7-621-849-00	SCREW (BV/RING)	
1	X-3363-220-1	LID (A) ASSY, CASSETTE (K670)		10	* 3-703-571-11	BUSHING (S) (4516), CORD (K570:Canadian E/K670:US/K677ES:US, Canadian)	
1	X-3363-221-1	LID (A) ASSY, CASSETTE (K570)		10	* 3-703-244-00	BUSHING (2104), CORD (K570:AEP, G, UK/ K670:AEP, G/K677ES:UK)	
2	* 3-346-265-11	HOLDER, PC BOARD		11	△ 1-569-007-11	ADAPTOR, CONVERSION 2P (K570:E3)	
3	X-3304-938-2	FOOT ASSY (K570:AEP, G, UK, E/ K670:AEP, G/K677ES)		12	△ 1-551-188-XX	CORD, POWER (K570:E)	
3	X-4885-950-1	FOOT ASSY (K570:Canadian/K670:US)		12	△ 1-551-506-XX	CORD, POWER (K570:Canadian/ K677ES:US, Canadian)	
4	4-923-836-11	CUSHION		12	△ 1-555-465-00	CORD, POWER (K670:US)	
5	* A-2006-464-A	MAIN (A) BOARD, COMPLETE (K677ES)		12	△ 1-555-795-00	CORD, POWER, EULO PLUG (K570:AEP, G/ K670:AEP, G)	
5	* A-2006-530-A	MAIN (A) BOARD, COMPLETE (INCLUDING MAIN (B)-MAIN (F) BOARD) (K570)		12	△ 1-556-035-00	CORD, POWER (K570:UK/K677ES:UK)	
5	* A-2006-531-A	MAIN (A) BOARD, COMPLETE (INCLUDING MAIN (B)-MAIN (F) BOARD) (K670)		T901	△ 1-450-100-11	TRANSFORMER, POWER (K570:Canadian/ K670:US/K677ES:US, Canadian)	
6	3-332-578-61	CASE		T901	△ 1-450-101-11	TRANSFORMER, POWER (K570:E)	
7	3-704-366-01	SCREW (CASE) (M3X8)		T901	△ 1-450-399-11	TRANSFORMER, POWER (K570:AEP, G, UK/ K670:AEP, G/K677ES:UK)	
8	* 3-367-791-01	PANEL, BACK (K670:US)		VS901	△ 1-570-307-11	SWITCH, VOLTAGE CHANGE (K570:E)	
8	* 3-367-791-11	PANEL, BACK (K670:AEP, G)					
8	* 3-366-792-01	PANEL, BACK (K677ES:US, Canadian)					
8	* 3-367-792-01	PANEL, BACK (K570:AEP, G)					
8	* 3-366-792-11	PANEL, BACK (K677ES:UK)					
8	* 3-367-792-21	PANEL, BACK (K570:UK)					
8	* 3-367-792-31	PANEL, BACK (K570:Canadian)					
8	* 3-367-792-41	PANEL, BACK (K570:E)					

6-2. FRONT PANEL SECTION

- B:MAIN(B) BOARD
- C:MAIN(C) BOARD
- D:MAIN(D) BOARD
- E:MAIN(E) BOARD
- F:MAIN(F) BOARD

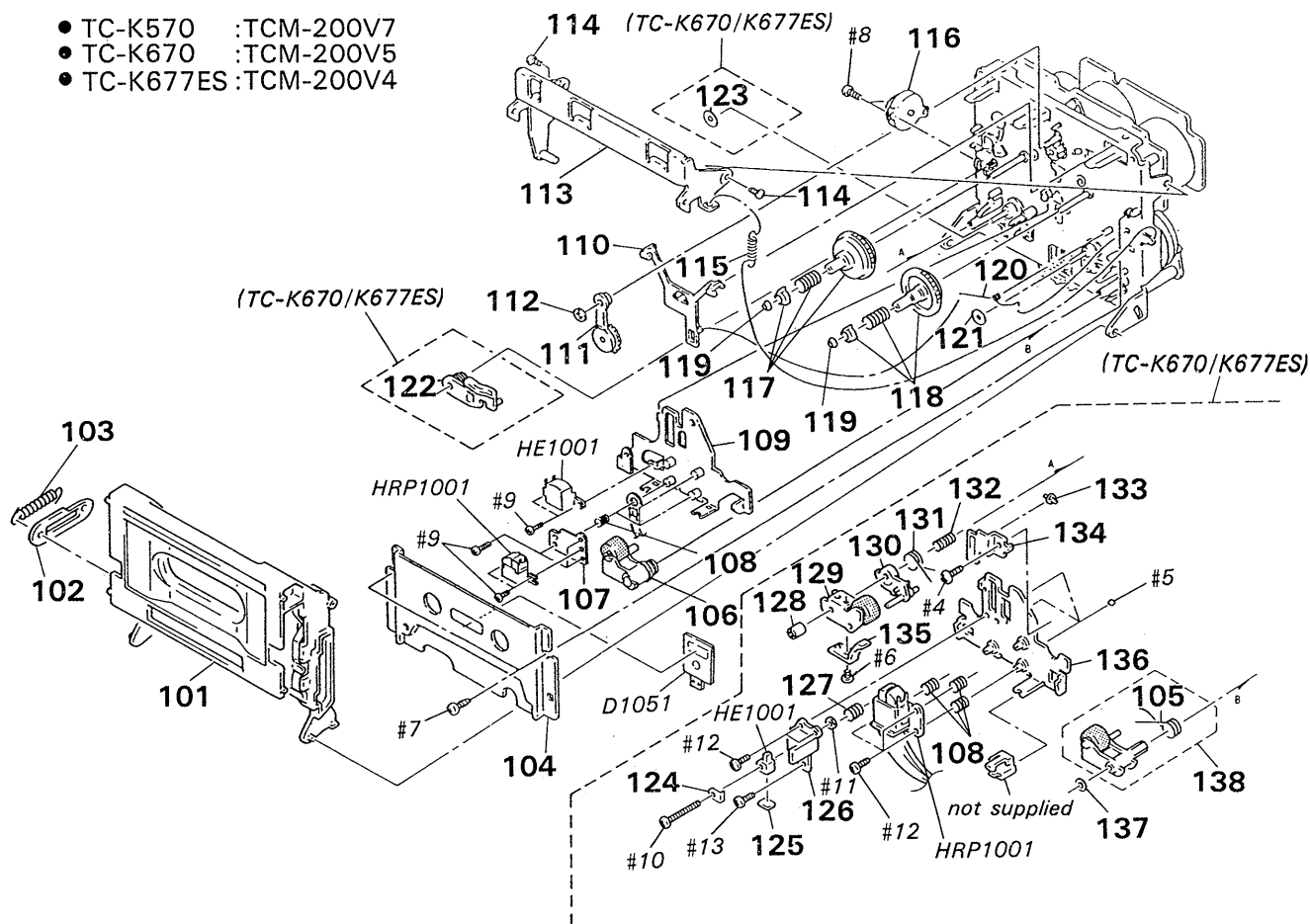


Ref.No.	Part No.	Description	Remark
51	3-367-438-12	KNOB (REC)	
52	3-367-431-01	KNOB (BAL)	
53	3-350-495-01	KNOB (VOL)	
54	3-350-426-01	SPRING	
55	3-356-957-01	SPRING	
56	3-367-433-12	WINDOW (METER) (K570/K670)	
56	3-367-430-02	WINDOW (METER) (K677ES)	
57	3-367-440-01	PANEL (BASE)	
58	4-922-921-01	BUTTON (POWER)	
59	4-931-421-11	KNOB (T & S)	
60	3-350-473-01	BUTTON	

Ref.No.	Part No.	Description	Remark
61	3-368-281-01	BUTTON (B)	
62	* 1-638-204-11	FL (A) BOARD (INCLUDING FL(B) BOARD)	
63	4-928-635-01	SCREW, +BV (2.6X8) TAPPING	
64	3-368-282-01	PANEL, FRONT (K677ES:US, Canadian)	
64	3-368-282-11	PANEL, FRONT (K677ES:UK)	
64	3-368-282-21	PANEL, FRONT (K670:US)	
64	3-368-282-31	PANEL, FRONT (K670:AEP, G)	
64	3-368-282-41	PANEL, FRONT (K570:Canadian)	
64	3-368-282-51	PANEL, FRONT (K570:AEP, G, UK, E)	

6-3. MECHANISM SECTION 1

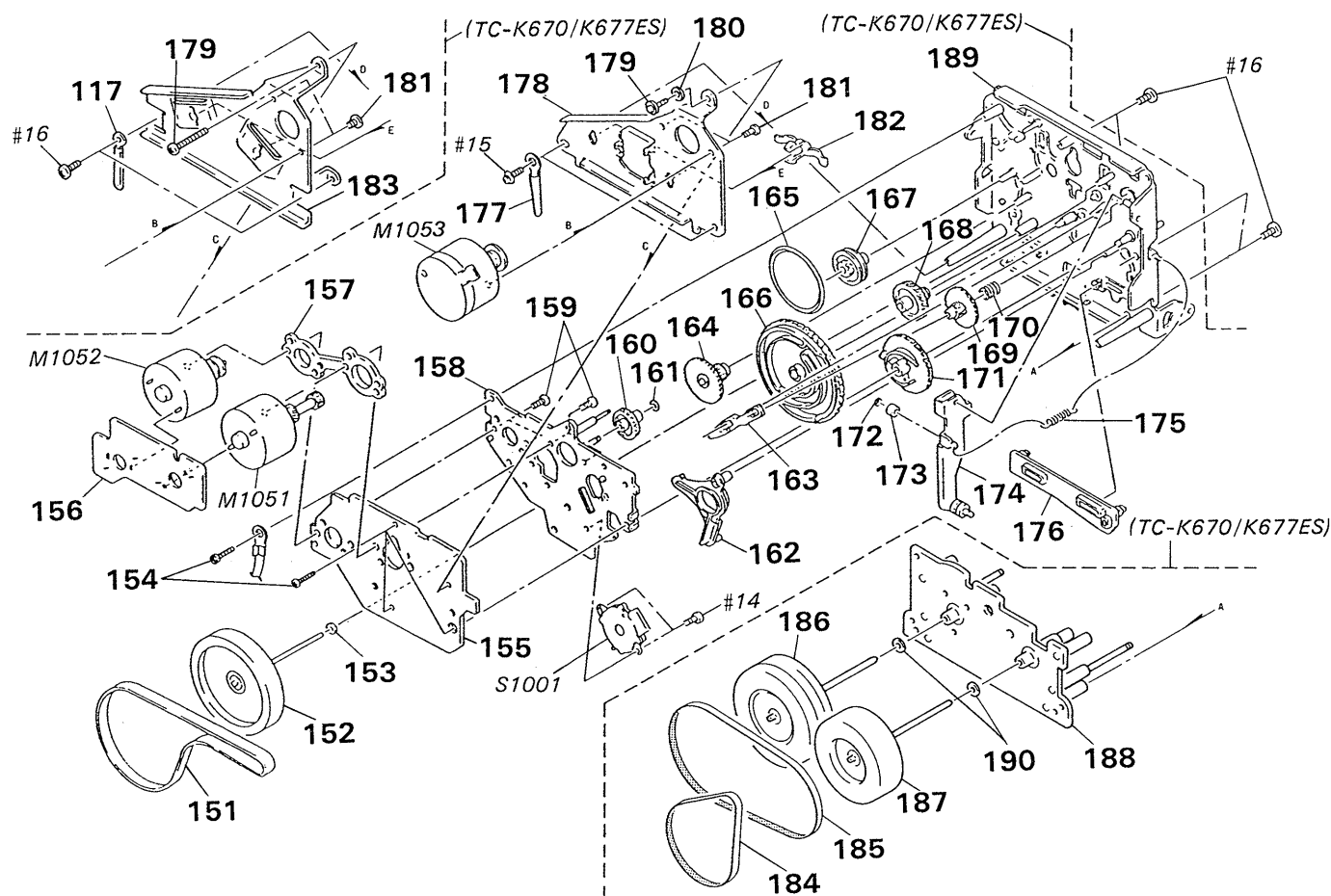
- TC-K570 :TCM-200V7
- TC-K670 :TCM-200V5
- TC-K677ES :TCM-200V4



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	X-3362-814-1	HOLDER (CD) ASSY, CASSETTE		125	* 1-608-268-00	PC BOARD, ERASE HEAD (K670/K677ES)	
102	* 3-356-717-01	LEVER (JOINT)		125	3-564-121-00	SPRING, COMPRESSION (K670/K677ES)	
103	3-356-626-01	SPRING, TENSION		126	* 3-576-977-00	BRACKET, E. HEAD (K670/K677ES)	
104	X-3356-613-1	PLATE ASSY, ORNAMENTAL		128	3-356-652-01	NUT (PINCH LEVER S) (K670/K677ES)	
105	3-356-672-01	SPRING (PINCH LEVER T), TORSION (K670/K677ES)		129	X-3356-621-1	LEVER (PINCH LEVER S) ASSY (K670/K677ES)	
106	X-3356-649-1	LEVER (PINCH LEVER T) ASSY (K570)		130	3-356-660-01	LEVER (PS) (K670/K677ES)	
107	* 3-356-742-01	BRACKET (GUIDE R) (K570)		131	3-356-661-01	SPRING (PINCH LEVER S), TORSION (K670/K677ES)	
108	3-356-659-01	SPRING (RPH), COMPRESSION		132	3-356-657-01	SPRING (PS), COMPRESSION (K670/K677ES)	
109	X-3356-648-1	SLIDER (HEAD CHASSIS V2) ASSY (K570)		133	3-367-775-01	ROLLER (HEAD CHASSIS) (K670/K677ES)	
110	3-356-614-01	SLIDER (BRAKE)		134	3-356-656-01	SPRING (HEAD PC BOARD), LEAF (K670/K677ES)	
111	X-3356-641-1	LEVER (FR2) ASSY		135	3-564-138-00	GUIDE (S), TAPE (K670/K677ES)	
112	3-669-465-00	WASHER (1.5), STOPPER		136	* X-3362-861-1	SLIDER (HEAD CHASSIS V4) ASSY (K670/K677ES)	
113	* X-3356-608-1	LEVER (LIFTER) ASSY		137	3-669-596-00	WASHER (2.3), STOPPER (K670/K677ES)	
114	3-356-601-11	SCREW, STEP		138	X-3356-620-1	LEVER (PINCH LEVER T) ASSY (K670/K677ES)	
115	3-356-625-01	SPRING, TENSION		D1051	8-719-980-85	DIODE SLF-325C	
116	3-319-224-31	DAMPER, SMALL		HE1001	1-543-836-11	HEAD, MAGNETIC (ERASE) (K670/K677ES)	
117	X-3356-628-1	GEAR (S) ASSY (K570)		HE1001	1-543-535-11	HEAD, MAGNETIC (ERASE) (K570)	
117	X-3356-629-1	GEAR (S) ASSY (K670/K677ES)		HRP1001	1-543-733-11	HEAD, MAGNETIC (REC/PB) (K570)	
118	X-3356-627-1	GEAR (T) ASSY		HRP1001	1-543-834-11	HEAD, MAGNETIC (REC/PB) (K670)	
119	3-362-308-01	CAP (REEL)		HRP1001	1-543-835-11	HEAD, MAGNETIC (REC/PB) (K677ES)	
120	3-356-619-01	SPRING (B), TORSION					
121	3-332-763-01	RING, OIL RESERVOIR (K670/K677ES)					
121	3-356-713-01	WASHER (K570)					
122	X-3356-623-1	LEVER (BT) ASSY (K670/K677ES)					
123	3-356-713-01	WASHER (K670/K677ES)					
124	3-318-433-01	SPRING (K670/K677ES)					

6-4. MECHANISM SECTION 2

- TC-K570 :TCM-200V7
- TC-K670 :TCM-200V5
- TC-K677ES:TCM-200V4



Ref. No.	Part No.	Description	Remark
151	3-356-744-01	BELT (CAPSTAN V) (K570)	
152	X-3356-642-1	FLYWHEEL (R FWD) ASSY (K570)	
153	3-356-705-01	WASHER (CAPSTAN) (K570)	
154	3-355-801-01	SCREW (BTP 2X18)	
155	* 1-632-740-11	MD BOARD	
156	* 1-632-741-11	REEL MOTOR BOARD	
157	* 3-356-628-01	SPACER (MOTOR)	
158	* X-3356-602-4	BRACKET (MOTOR R) ASSY (K570)	
158	* X-3356-616-4	BRACKET (MOTOR D) ASSY (K670/K677ES)	
159	3-363-804-01	SCREW (+P 2.6X6.5)	
160	3-356-702-01	GEAR (COMMUNICATION B)	
161	3-669-465-00	WASHER (1.5), STOPPER	
162	3-356-613-01	LEVER (MODE)	
163	3-356-617-01	LEVER (SELECTION)	
164	3-356-606-01	GEAR (MODE)	
165	3-356-603-01	BELT (MODE)	
166	3-356-747-01	GEAR (MODE CAM C)	
167	3-356-607-01	PULLEY (MODE)	
168	3-356-703-01	GEAR (COMMUNICATION C)	
169	3-356-609-01	GEAR (LOADING)	
170	3-356-605-01	SPRING, COMPRESSION	
171	3-356-616-01	GEAR (LOADING CAM)	
172	3-558-708-11	WASHER, STOPPER	
173	3-356-630-01	ROLLER (LOADING)	

Ref. No.	Part No.	Description	Remark
174	* X-3356-606-1	LEVER (LOADING) ASSY	
175	3-356-624-01	SPRING, TENSION	
176	3-356-653-01	SLIDER (PAUSE)	
177	* 3-701-822-00	HOLDER, WIRE	
178	* 3-356-629-01	BRACKET (THRUST RETAINER R) (K570)	
179	3-356-707-01	SCREW (+PTPHW 2X25)	
180	* 3-356-718-01	SPACER (THRUST RETAINER R) (K570)	
181	4-885-599-00	SCREW, FITTING, REINFORCEMENT	
182	3-575-321-00	RETAINER, THRUST, CAPSTAN	
183	* 3-367-773-01	BRACKET (THRUST RETAINER V4) (K670/K677ES)	
184	3-367-774-01	BELT (CAPSTAN V4) (K670/K677ES)	
185	3-364-600-01	BELT (CAPSTAN) (K670/K677ES)	
186	X-3362-863-2	FLYWHEEL (VT) ASSY (K670/K677ES)	
187	X-3362-864-2	FLYWHEEL (VS) ASSY (K670/K677ES)	
188	* X-3362-865-1	BRACKET (CAPSTAN BASE) ASSY (K670/K677ES)	
189	* X-3356-644-1	CHASSIS COMPLETE ASSY, MECH (K570)	
189	* X-3362-862-1	CHASSIS (V4) ASSY, MECHANICAL (K670/K677ES)	
190	3-356-705-31	WASHER (CAPSTAN) (K670/K677ES)	
M1051	X-3356-638-1	MOTOR (REEL R) ASSY	
M1052	X-3356-604-1	MOTOR (ASSIST) ASSY	
M1053	X-3356-635-1	MOTOR (CAPSTAN R2) ASSY (K670/K677ES)	
M1053	X-3356-646-1	MOTOR (CAPSTAN V1) ASSY (K570)	
S1001	1-466-238-11	ENCODER, ROTARY	

SECTION 7 ELECTRICAL PARTS LIST

FL(A)
INCLUDING FL(B)

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- -XX, -X mean standardized parts, so they may have some differences from the original one.
- RESISTORS
All resistors are in ohms
METAL: Metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F: nonflammable

- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A..., uPA...: μ P A...,
uPB...: μ P B..., uPC...: μ P C...,
uPD...: μ P D...
- CAPACITORS
uF: μ F
- COILS
uH: μ H
- K570: TC-K570
K670: TC-K670
K677ES: TC-K677ES
G: Germany

When indicating parts by reference number, please include the board name.

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque Δ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
	* 1-638-204-11	FL (A) BOARD (INCLUDING FL (B) BOARD) *****		R763	1-249-422-11	CARBON 2.7K 5% 1/4W	
	* 4-932-502-01	HOLDER, FL TUBE		R764	1-249-424-11	CARBON 3.9K 5% 1/4W	
	9-911-844-XX	CUSHION		R766	1-249-422-11	CARBON 2.7K 5% 1/4W	
		< CAPACITOR >		R767	1-249-424-11	CARBON 3.9K 5% 1/4W	
C753	1-124-589-11	ELECT 47uF 20% 16V		R768	1-249-428-11	CARBON 8.2K 5% 1/4W	
		< CONNECTOR >		R770	1-249-429-11	CARBON 10K 5% 1/4W	
CNT701	* 1-580-782-11	SOCKET, CONNECTOR		R771	1-249-429-11	CARBON 10K 5% 1/4W	
CNT702	* 1-580-782-11	SOCKET, CONNECTOR		R772	1-249-429-11	CARBON 10K 5% 1/4W	
CNT703	* 1-580-782-11	SOCKET, CONNECTOR		R777	1-249-441-11	CARBON 100K 5% 1/4W	
CNT704	* 1-580-782-11	SOCKET, CONNECTOR		R822	Δ 1-219-135-11	FUSIBLE 0.15 10% 1/4W (K677ES FORMER TYPE)	
		< DIODE >		R823	Δ 1-219-135-11	FUSIBLE 0.15 10% 1/4W (K677ES FORMER TYPE)	
D752	8-719-912-20	DIODE 1SS120				< SWITCH >	
D753	8-719-912-20	DIODE 1SS120		S751	1-554-303-21	SWITCH, TACTILE (OPEN/CLOSE)	
D754	8-719-912-20	DIODE 1SS120		S752	1-554-303-21	SWITCH, TACTILE (STOP)	
D755	8-719-912-20	DIODE 1SS120		S753	1-554-303-21	SWITCH, TACTILE (FF)	
		< FLUORESCENT INDICATOR >		S754	1-554-303-21	SWITCH, TACTILE (REW)	
FLT751	1-519-657-11	INDICATOR TUBE, FLUORESCENT		S755	1-554-303-21	SWITCH, TACTILE (REC)	
		< IC >		S756	1-554-303-21	SWITCH, TACTILE (PLAY/AMS)	
IC751	8-741-100-48	IC SBX1610-59		S757	1-554-303-21	SWITCH, TACTILE (PAUSE)	
		< RESISTOR >		S758	1-554-303-21	SWITCH, TACTILE (REC MUTE)	
R755	1-249-441-11	CARBON 100K 5% 1/4W		S759	1-554-303-21	SWITCH, TACTILE (COUNTER RESET)	
R759	1-249-422-11	CARBON 2.7K 5% 1/4W		S760	1-554-303-21	SWITCH, TACTILE (COUNTER MEMORY)	
R760	1-249-424-11	CARBON 3.9K 5% 1/4W		S761	1-554-303-21	SWITCH, TACTILE (DISPLAY MODE)	
R761	1-249-428-11	CARBON 8.2K 5% 1/4W		S762	1-554-303-21	SWITCH, TACTILE (MONITOR)	
R762	1-249-434-11	CARBON 27K 5% 1/4W					

FL(A)
 INCLUDING FL(B)

MAIN(A)

Ref.No.	Part No.	Description	Remark
	* 1-632-740-11	MD BOARD *****	
	3-356-631-01	HOLDER (SENSOR)	
		< CONNECTOR >	
CN1001	1-506-615-11	PIN, CONNECTOR 9P	
CN1002	1-564-501-11	PIN, CONNECTOR 8P	
		< IC >	
IC1001	8-749-920-97	IC PHOTO REFLECTOR GP2S22B	
IC1002	8-749-920-97	IC PHOTO REFLECTOR GP2S22B	
		< RESISTOR >	
R1001	1-249-408-11	CARBON 180 5% 1/4W	
R1002	1-249-408-11	CARBON 180 5% 1/4W	
		< SWITCH >	
S1002	1-570-953-11	SWITCH, PUSH (1 KEY) (DOOR)	
S1003	1-571-958-11	SWITCH, PUSH (1 KEY) (CLOSE)	
S1004	1-572-126-11	SWITCH, PUSH (1 KEY) (OPEN)	
S1005	1-572-125-11	SWITCH, LEAF (REC)	
S1006	1-572-202-11	SWITCH, LEAF (HALF)	
S1007	1-572-125-11	SWITCH, LEAF (METAL)	
S1008	1-572-125-11	SWITCH, LEAF (70uS)	
		< CONNECTOR >	
TB1001	* 1-569-066-11	PIN, CONNECTOR 5P	

	* A-2006-464-A	MAIN (A) BOARD, COMPLETE (INCLUDING MAIN (B)-MAIN(F) BOARD) (K677ES)	
	* A-2006-530-A	MAIN (A) BOARD, COMPLETE (INCLUDING MAIN (B)-MAIN(F) BOARD) (K570)	
	* A-2006-531-A	MAIN (A) BOARD, COMPLETE (INCLUDING MAIN (B)-MAIN(F) BOARD) (K670)	

	* 3-356-925-01	HEAT SINK	
		< CAPACITOR >	
C101	1-126-059-11	ELECT 10uF 20% 50V	
C102	1-106-351-00	MYLAR 2200PF 5% 200V	
C103	1-130-475-00	MYLAR 0.0022uF 5% 50V	
C104	1-130-475-00	MYLAR 0.0022uF 5% 50V	
C105	1-136-174-00	FILM 0.56uF 5% 50V	

Ref.No.	Part No.	Description	Remark
C106	1-136-171-00	FILM 0.33uF 5% 50V	
C107	1-126-059-11	ELECT 10uF 20% 50V	
C108	1-124-657-00	ELECT 10uF 20% 50V	
C110	1-161-494-00	CERAMIC 0.022uF 25V	
C121	1-110-335-11	MYLAR 100PF 5% 50V (K677ES)	
C121	1-110-340-11	MYLAR 270PF 5% 50V (K570/K670)	
C122	1-162-282-31	CERAMIC 100PF 10% 50V	
C123	1-130-487-00	MYLAR 0.022uF 5% 50V	
C124	1-124-657-00	ELECT 10uF 20% 50V	
C125	1-130-488-00	MYLAR 0.027uF 5% 50V	
C126	1-130-474-00	MYLAR 0.0018uF 5% 50V	
C127	1-102-518-11	CERAMIC 33PF 5% 50V	
C128	1-130-474-00	MYLAR 0.0018uF 5% 50V	
C131	1-130-475-00	MYLAR 0.0022uF 5% 50V	
C132	1-130-475-00	MYLAR 0.0022uF 5% 50V	
C133	1-136-174-00	FILM 0.56uF 5% 50V	
C134	1-136-171-00	FILM 0.33uF 5% 50V	
C135	1-124-657-00	ELECT 10uF 20% 50V	
C141	1-136-175-00	FILM 0.68uF 5% 50V	
C142	1-126-059-11	ELECT 10uF 20% 50V	
C143	1-126-059-11	ELECT 10uF 20% 50V	
C144	1-110-338-51	MYLAR 180PF 5% 50V	
C145	1-136-935-11	FILM 22PF 5% 630V	
C161	1-123-382-00	ELECT 3.3uF 20% 100V	
C181	1-136-153-00	FILM 0.01uF 5% 50V	
C182	1-136-157-00	FILM 0.022uF 5% 50V	
C183	1-136-165-00	FILM 0.1uF 5% 50V	
C184	1-136-803-11	FILM 560PF 5% 630V	
C185	1-136-433-11	FILM 100PF 5% 630V	
C186	1-130-468-00	MYLAR 560PF 5% 50V	
C201	1-126-059-11	ELECT 10uF 20% 50V	
C202	1-106-351-00	MYLAR 2200PF 5% 200V	
C203	1-130-475-00	MYLAR 0.0022uF 5% 50V	
C204	1-130-475-00	MYLAR 0.0022uF 5% 50V	
C205	1-136-174-00	FILM 0.56uF 5% 50V	
C206	1-136-171-00	FILM 0.33uF 5% 50V	
C207	1-126-059-11	ELECT 10uF 20% 50V	
C208	1-124-657-00	ELECT 10uF 20% 50V	
C210	1-161-494-00	CERAMIC 0.022uF 25V	
C221	1-110-335-11	MYLAR 100PF 5% 50V (K677ES)	
C221	1-110-340-11	MYLAR 270PF 5% 50V (K570/K670)	
C222	1-162-282-31	CERAMIC 100PF 10% 50V	
C223	1-130-487-00	MYLAR 0.022uF 5% 50V	
C224	1-124-657-00	ELECT 10uF 20% 50V	
C225	1-130-488-00	MYLAR 0.027uF 5% 50V	
C226	1-130-474-00	MYLAR 0.0018uF 5% 50V	

Ref. No.	Part No.	Description	Remark		
C227	1-102-518-11	CERAMIC	33PF	5%	50V
C228	1-130-474-00	MYLAR	0.0018uF	5%	50V
C231	1-130-475-00	MYLAR	0.0022uF	5%	50V
C232	1-130-475-00	MYLAR	0.0022uF	5%	50V
C233	1-136-174-00	FILM	0.56uF	5%	50V
C234	1-136-171-00	FILM	0.33uF	5%	50V
C235	1-124-657-00	ELECT	10uF	20%	50V
C241	1-136-175-00	FILM	0.68uF	5%	50V
C242	1-126-059-11	ELECT	10uF	20%	50V
C243	1-126-059-11	ELECT	10uF	20%	50V
C244	1-110-338-51	MYLAR	180PF	5%	50V
C245	1-136-935-11	FILM	22PF	5%	630V
C261	1-123-382-00	ELECT	3.3uF	20%	100V
C281	1-136-153-00	FILM	0.01uF	5%	50V
C282	1-136-157-00	FILM	0.022uF	5%	50V
C283	1-136-165-00	FILM	0.1uF	5%	50V
C284	1-136-803-11	FILM	560PF	5%	630V
C285	1-136-433-11	FILM	100PF	5%	630V
C286	1-130-468-00	MYLAR	560PF	5%	50V
C501	1-126-022-11	ELECT	47uF	20%	25V
C502	1-126-022-11	ELECT	47uF	20%	25V
C503	1-124-903-11	ELECT	1uF	20%	50V
C505	1-124-902-00	ELECT	0.47uF	20%	50V (K670/K677ES)
C506	1-161-494-00	CERAMIC	0.022uF		25V
C521	1-124-994-11	ELECT	100uF	20%	10V
C522	1-124-994-11	ELECT	100uF	20%	10V
C531	1-126-022-11	ELECT	47uF	20%	25V
C532	1-126-022-11	ELECT	47uF	20%	25V
C533	1-164-159-11	CERAMIC	0.1uF		50V
C536	1-164-159-11	CERAMIC	0.1uF		50V
C541	1-124-903-11	ELECT	1uF	20%	50V
C551	1-124-907-11	ELECT	10uF	20%	50V
C552	1-124-907-11	ELECT	10uF	20%	50V
C563	1-162-217-31	CERAMIC	56PF	5%	50V
C564	1-136-157-00	FILM	0.022uF	5%	50V
C566	1-162-217-31	CERAMIC	56PF	5%	50V
C568	1-124-925-11	ELECT	2.2uF	20%	100V
C583	1-124-902-00	ELECT	0.47uF	20%	50V
C584	1-124-477-11	ELECT	47uF	20%	25V
C585	1-124-477-11	ELECT	47uF	20%	25V
C586	1-136-253-11	FILM	0.0018uF	5%	100V (K570)
C586	1-136-593-11	FILM	0.0033uF	5%	100V (K670/K677ES)
C587	1-136-253-11	FILM	0.0018uF	5%	100V (K570)
C587	1-136-593-11	FILM	0.0033uF	5%	100V (K670/K677ES)
C588	1-130-955-00	FILM	0.01uF	5%	100V (K677ES)
C588	1-136-233-11	FILM	0.0047uF	5%	100V (K570)
C589	1-161-494-00	CERAMIC	0.022uF		25V

Ref. No.	Part No.	Description	Remark		
C590	1-124-907-11	ELECT	10uF	20%	50V (K670/K677ES)
C590	1-126-233-11	ELECT	22uF	20%	50V (K570)
C591	1-107-045-00	MICA	3.9PF		500V
C592	1-136-558-11	FILM	0.0039uF	5%	630V (K570)
C592	1-136-559-11	FILM	0.0047uF	5%	630V (K670/K677ES)
C701	1-162-294-31	CERAMIC	0.001uF	10%	50V
C702	1-162-294-31	CERAMIC	0.001uF	10%	50V
C703	1-124-902-00	ELECT	0.47uF	20%	50V
C704	1-164-159-11	CERAMIC	0.1uF		50V
C705	1-164-159-11	CERAMIC	0.1uF		50V
C706	1-124-477-11	ELECT	47uF	20%	25V (K677ES FORMER TYPE)
C707	1-126-176-11	ELECT	220uF	20%	10V
C708	1-124-477-11	ELECT	47uF	20%	25V
C709	1-124-907-11	ELECT	10uF	20%	50V
C710	1-164-159-11	CERAMIC	0.1uF		50V
C803	1-124-556-11	ELECT	2200uF	20%	16V
C804	1-124-556-11	ELECT	2200uF	20%	16V
C806	1-124-477-11	ELECT	47uF	20%	25V
C808	1-124-999-11	ELECT	2200uF	20%	10V
C809	1-124-999-11	ELECT	2200uF	20%	10V
C810	1-124-907-11	ELECT	10uF	20%	50V
C811	1-126-936-11	ELECT	3300uF	20%	16V
C813	1-124-907-11	ELECT	10uF	20%	50V
C814	1-126-916-11	ELECT	1000uF	20%	6.3V
C815	1-124-564-11	ELECT	4700uF	20%	25V
C816	1-124-907-11	ELECT	10uF	20%	50V
C817	1-124-360-00	ELECT	1000uF	20%	16V
C818	1-124-122-11	ELECT	100uF	20%	50V
C819	1-124-910-11	ELECT	47uF	20%	50V
C820	1-164-159-11	CERAMIC	0.1uF		50V

< CONNECTOR >

CND511	* 1-564-337-00	PIN, CONNECTOR 3P
CND518	* 1-564-339-00	PIN, CONNECTOR 5P
CND519	* 1-564-337-61	PIN, CONNECTOR 3P
CND705	* 1-564-337-71	PIN, CONNECTOR 3P
CND802	* 1-564-340-00	PIN, CONNECTOR 6P
CNE512	* 1-564-508-11	PLUG, CONNECTOR 5P (K670/K677ES)
CNE521	* 1-564-506-11	PLUG, CONNECTOR 3P
CNE522	* 1-564-505-11	PLUG, CONNECTOR 2P (K670/K677ES)
CNE706	* 1-564-506-11	PLUG, CONNECTOR 3P
CNE707	* 1-564-505-11	PLUG, CONNECTOR 2P
CNE801	* 1-564-513-11	PLUG, CONNECTOR 10P
CNN515	* 1-560-062-00	PIN, CONNECTOR 4P
CNN516	* 1-560-062-00	PIN, CONNECTOR 4P

MAIN(A)

Ref. No.	Part No.	Description	Remark
CNN517 *	1-560-060-00	PIN, CONNECTOR 2P (K570)	
CNN517 *	1-560-061-00	PIN, CONNECTOR 3P (K670/K677ES)	
CNP501 *	1-564-705-11	PIN, CONNECTOR (SMALL TYPE) 3P	
CNP504 *	1-564-705-11	PIN, CONNECTOR (SMALL TYPE) 3P	
CNP505 *	1-564-705-11	PIN, CONNECTOR (SMALL TYPE) 3P	
CNP508 *	1-564-705-11	PIN, CONNECTOR (SMALL TYPE) 3P	
CNP509 *	1-564-719-11	PIN, CONNECTOR (SMALL TYPE) 3P	
CNP510 *	1-564-705-11	PIN, CONNECTOR (SMALL TYPE) 3P	
CNP513 *	1-564-707-11	PIN, CONNECTOR (SMALL TYPE) 5P	
CNP514 *	1-564-707-11	PIN, CONNECTOR (SMALL TYPE) 5P	
CNT711 *	1-580-784-11	PLUG, CONNECTOR	
CNT712 *	1-580-784-11	PLUG, CONNECTOR	
CNT713 *	1-580-784-11	PLUG, CONNECTOR	
CNT714 *	1-580-784-11	PLUG, CONNECTOR	

< DIODE >

D161	8-719-912-20	DIODE 1SS120	
D261	8-719-912-20	DIODE 1SS120	
D501	8-719-912-20	DIODE 1SS120	
D502	8-719-912-20	DIODE 1SS120	
D503	8-719-912-20	DIODE 1SS120	
D541	8-719-912-20	DIODE 1SS120	
D542	8-719-912-20	DIODE 1SS120	
D543	8-719-912-20	DIODE 1SS120	
D561	8-719-912-20	DIODE 1SS120	
D582	8-719-912-20	DIODE 1SS120	
D583	8-719-912-20	DIODE 1SS120	
D584	8-719-912-20	DIODE 1SS120	
D701	8-719-912-20	DIODE 1SS120	
D702	8-719-912-20	DIODE 1SS120	
D703	8-719-912-20	DIODE 1SS120	
D704	8-719-912-20	DIODE 1SS120	
D705	8-719-912-20	DIODE 1SS120	
D706	8-719-912-20	DIODE 1SS120	
D707	8-719-200-77	DIODE 10E2N	
D708	8-719-933-33	DIODE HZS6A1L	
D709	8-719-933-33	DIODE HZS6A1L	
D710	8-719-912-20	DIODE 1SS120	
D711	8-719-912-20	DIODE 1SS120	
D712	8-719-912-20	DIODE 1SS120	
D801	8-719-200-77	DIODE 10E2N	
D802	8-719-200-77	DIODE 10E2N	
D803	8-719-200-77	DIODE 10E2N	
D804	8-719-200-77	DIODE 10E2N	
D805	8-719-933-33	DIODE HZS6A1L	
D806	8-719-933-33	DIODE HZS6A1L	

Ref. No.	Part No.	Description	Remark
D807	8-719-912-20	DIODE 1SS120	
D808	8-719-200-77	DIODE 10E2N (K677ES FORMER TYPE)	
D812	8-719-912-20	DIODE 1SS120	
D813	8-719-200-31	DIODE 21DQ05 (K570/K670/K677ES NEW TYPE)	
D813	8-719-200-77	DIODE 10E2N (K677ES FORMER TYPE)	
D814	8-719-933-43	DIODE HZS7A1L	
D815	8-719-912-20	DIODE 1SS120	
D816	8-719-912-20	DIODE 1SS120	
D817	8-719-001-70	DIODE UZL-12M1	
D818	8-719-200-77	DIODE 10E2N	
D819	8-719-200-77	DIODE 10E2N	
D820	8-719-000-93	DIODE UZL-7H1	
D822	8-719-912-20	DIODE 1SS120	
D823	8-719-312-09	DIODE RBA-402 (K570/K670/K677ES NEW TYPE)	

< IC >

IC501	8-752-035-94	IC CXA1331S	
IC502	8-759-000-49	IC MC14066BCP	
IC521	8-759-111-44	IC uPC4570C-1	
IC531	8-752-035-94	IC CXA1331S	
IC541	8-752-038-02	IC CXA1198AP	
IC551	8-759-634-51	IC M5218AP	
IC561	8-759-945-58	IC RC4558P	
IC562	8-759-945-58	IC RC4558P	
IC581	8-759-106-56	IC uPC1297CA	
IC701	8-759-635-71	IC M50941-483SP	
IC702	8-759-240-69	IC TC4069UBP	
IC703	8-759-973-95	IC BA6219B	
IC704	8-759-822-09	IC LB1641	
IC801	8-759-945-58	IC RC4558P	

< JACK >

J501	1-565-320-11	JACK, PIN 6P (K570/K670)	
J501	1-565-320-61	JACK, PIN 6P (LINE IN/LINE OUT/ CD DIRECT IN) (K677ES)	
J551	1-507-796-71	JACK (HEADPHONES)	

< COIL >

L121	1-410-778-11	INDUCTOR	18mH
L141	1-410-780-11	INDUCTOR	27mH
L221	1-410-778-11	INDUCTOR	18mH
L241	1-410-780-11	INDUCTOR	27mH
L501	1-408-080-00	INDUCTOR	100uH
			(K570/K670/K677ES NEW TYPE)

< FILTER >

LPF101	1-236-147-11	FILTER, LOW PASS	
LPF201	1-236-147-11	FILTER, LOW PASS	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
< TRANSISTOR >							
Q101	8-729-900-80	TRANSISTOR DTC114ES		Q756	8-729-900-61	TRANSISTOR DTA114ES	
Q102	8-729-142-25	TRANSISTOR 2SD1020-HFE		Q757	8-729-900-61	TRANSISTOR DTA114ES	
Q121	8-729-900-74	TRANSISTOR DTC143TS		Q758	8-729-900-61	TRANSISTOR DTA114ES	
Q141	8-729-620-05	TRANSISTOR 2SC2603-EF		Q801	8-729-900-61	TRANSISTOR DTA114ES	
Q201	8-729-900-80	TRANSISTOR DTC114ES		Q802	8-729-900-80	TRANSISTOR DTC114ES	
Q202	8-729-142-25	TRANSISTOR 2SD1020-HFE		Q803	8-729-924-90	TRANSISTOR 2SB1370-EF	
Q221	8-729-900-74	TRANSISTOR DTC143TS		Q804	8-729-111-55	TRANSISTOR 2SD1312-K	
Q241	8-729-620-05	TRANSISTOR 2SC2603-EF		Q805	8-729-111-55	TRANSISTOR 2SD1312-K	
Q501	8-729-900-65	TRANSISTOR DTA144ES		Q806	8-729-620-05	TRANSISTOR 2SC2603-EF	
Q502	8-729-900-89	TRANSISTOR DTC144ES		Q807	8-729-900-80	TRANSISTOR DTC114ES	
Q503	8-729-900-65	TRANSISTOR DTA144ES		Q808	8-729-924-90	TRANSISTOR 2SB1370-EF	
Q504	8-729-900-80	TRANSISTOR DTC114ES		Q809	8-729-620-05	TRANSISTOR 2SC2603-EF	
Q505	8-729-900-65	TRANSISTOR DTA144ES		Q810	8-729-119-76	TRANSISTOR 2SA1175-HFE	
Q506	8-729-142-25	TRANSISTOR 2SD1020-HFE (K670/K677ES)		Q811	8-729-140-04	TRANSISTOR 2SB1116A-L	
Q541	8-729-900-74	TRANSISTOR DTC143TS		< RESISTOR >			
Q542	8-729-900-74	TRANSISTOR DTC143TS		R101	1-259-460-11	CARBON 22K 5% 1/6W	
Q543	8-729-900-74	TRANSISTOR DTC143TS		R102	1-259-484-11	CARBON 220K 5% 1/6W	
Q561	8-729-119-76	TRANSISTOR 2SA1175-HFE		R103	1-249-429-11	CARBON 10K 5% 1/4W	
Q581	8-729-821-04	TRANSISTOR 2SA1317-STU		R104	1-259-440-11	CARBON 3.3K 5% 1/6W	
Q582	8-729-900-80	TRANSISTOR DTC114ES		R105	1-259-450-11	CARBON 8.2K 5% 1/6W	
Q583	8-729-900-80	TRANSISTOR DTC114ES		R106	1-259-461-11	CARBON 24K 5% 1/6W	
Q584	8-729-900-80	TRANSISTOR DTC114ES		R107	1-259-422-11	CARBON 560 5% 1/6W	
Q585	8-729-194-57	TRANSISTOR 2SC945-P		R108	1-259-476-11	CARBON 100K 5% 1/6W	
Q586	8-729-194-57	TRANSISTOR 2SC945-P		R109	1-259-436-11	CARBON 2.2K 5% 1/6W	
Q701	8-729-900-61	TRANSISTOR DTA114ES		R110	1-249-421-11	CARBON 2.2K 5% 1/4W	
Q702	8-729-900-61	TRANSISTOR DTA114ES		R111	1-259-458-11	CARBON 18K 5% 1/6W	
Q703	8-729-900-61	TRANSISTOR DTA114ES		R112	1-259-428-11	CARBON 1K 5% 1/6W	
Q704	8-729-900-61	TRANSISTOR DTA114ES		R113	1-259-460-11	CARBON 22K 5% 1/6W	
Q705	8-729-119-76	TRANSISTOR 2SA1175-HFE		R114	1-259-469-11	CARBON 51K 5% 1/6W	
Q706	8-729-119-76	TRANSISTOR 2SA1175-HFE		R115	1-249-421-11	CARBON 2.2K 5% 1/4W	
Q707	8-729-900-61	TRANSISTOR DTA114ES		R121	1-259-466-11	CARBON 39K 5% 1/6W (K677ES)	
Q708	8-729-900-61	TRANSISTOR DTA114ES		R121	1-259-476-11	CARBON 100K 5% 1/6W (K570/K670)	
Q709	8-729-620-05	TRANSISTOR 2SC2603-EF		R122	1-259-402-11	CARBON 82 5% 1/6W	
Q710	8-729-900-80	TRANSISTOR DTC114ES		R123	1-259-479-11	CARBON 130K 5% 1/6W	
Q711	8-729-900-65	TRANSISTOR DTA144ES		R124	1-259-446-11	CARBON 5.6K 5% 1/6W	
Q712	8-729-900-80	TRANSISTOR DTC114ES		R125	1-259-434-11	CARBON 1.8K 5% 1/6W	
Q713	8-729-900-65	TRANSISTOR DTA144ES		R126	1-259-435-11	CARBON 2K 5% 1/6W	
Q714	8-729-620-05	TRANSISTOR 2SC2603-EF		R127	1-259-484-11	CARBON 220K 5% 1/6W	
Q715	8-729-900-89	TRANSISTOR DTC144ES		R131	1-249-429-11	CARBON 10K 5% 1/4W	
Q716	8-729-900-89	TRANSISTOR DTC144ES		R132	1-249-429-11	CARBON 10K 5% 1/4W	
Q717	8-729-900-61	TRANSISTOR DTA114ES		R133	1-249-429-11	CARBON 10K 5% 1/4W	
Q751	8-729-900-61	TRANSISTOR DTA114ES		R134	1-259-461-11	CARBON 24K 5% 1/6W	
Q753	8-729-900-61	TRANSISTOR DTA114ES		R135	1-259-422-11	CARBON 560 5% 1/6W	
Q754	8-729-900-61	TRANSISTOR DTA114ES		R136	1-259-452-11	CARBON 10K 5% 1/6W	
Q755	8-729-900-61	TRANSISTOR DTA114ES		R137	1-259-476-11	CARBON 100K 5% 1/6W	
				R141	1-259-444-11	CARBON 4.7K 5% 1/6W (K670/K677ES)	
				R142	1-259-442-11	CARBON 3.9K 5% 1/6W	

MAIN(A)

Ref. No.	Part No.	Description	Remark		
R143	1-259-440-11	CARBON	3. 3K	5%	1/6W
R144	1-259-452-11	CARBON	10K	5%	1/6W
R145	1-249-421-11	CARBON	2. 2K	5%	1/4W
R146	1-259-444-11	CARBON	4. 7K	5%	1/6W
R151	1-249-433-11	CARBON	22K	5%	1/4W
R152	1-249-421-11	CARBON	2. 2K	5%	1/4W
R153	1-247-862-11	CARBON	20K	5%	1/4W
R154	1-249-409-11	CARBON	220	5%	1/4W
R161	1-249-434-11	CARBON	27K	5%	1/4W
R162	1-247-866-11	CARBON	30K	5%	1/4W
R163	1-249-436-11	CARBON	39K	5%	1/4W
R164	1-249-409-11	CARBON	220	5%	1/4W
R181	1-249-432-11	CARBON	18K	5%	1/4W
R182	1-249-435-11	CARBON	33K	5%	1/4W
R183	△ 1-219-153-11	FUSIBLE	10	5%	1/4W F
		(K570/K670/K677ES NEW TYPE)			
R183	1-249-393-11	CARBON	10	5%	1/4W
		(K677ES FORMER TYPE)			
R184	1-247-883-00	CARBON	150K	5%	1/4W
R201	1-259-460-11	CARBON	22K	5%	1/6W
R202	1-259-484-11	CARBON	220K	5%	1/6W
R203	1-249-429-11	CARBON	10K	5%	1/4W
R204	1-259-440-11	CARBON	3. 3K	5%	1/6W
R205	1-259-450-11	CARBON	8. 2K	5%	1/6W
R206	1-259-461-11	CARBON	24K	5%	1/6W
R207	1-259-422-11	CARBON	560	5%	1/6W
R208	1-259-476-11	CARBON	100K	5%	1/6W
R209	1-259-436-11	CARBON	2. 2K	5%	1/6W
R210	1-249-421-11	CARBON	2. 2K	5%	1/4W
R211	1-259-458-11	CARBON	18K	5%	1/6W
R212	1-259-428-11	CARBON	1K	5%	1/6W
R213	1-259-460-11	CARBON	22K	5%	1/6W
R214	1-259-469-11	CARBON	51K	5%	1/6W
R215	1-249-421-11	CARBON	2. 2K	5%	1/4W
R221	1-259-466-11	CARBON	39K	5%	1/6W (K677ES)
R221	1-259-476-11	CARBON	100K	5%	1/6W (K570/K670)
R222	1-259-402-11	CARBON	82	5%	1/6W
R223	1-259-479-11	CARBON	130K	5%	1/6W
R224	1-259-446-11	CARBON	5. 6K	5%	1/6W
R225	1-259-434-11	CARBON	1. 8K	5%	1/6W
R226	1-259-435-11	CARBON	2K	5%	1/6W
R227	1-259-484-11	CARBON	220K	5%	1/6W
R231	1-249-429-11	CARBON	10K	5%	1/4W
R232	1-249-429-11	CARBON	10K	5%	1/4W
R233	1-249-429-11	CARBON	10K	5%	1/4W
R234	1-259-461-11	CARBON	24K	5%	1/6W

Ref. No.	Part No.	Description	Remark		
R235	1-259-422-11	CARBON	560	5%	1/6W
R236	1-259-452-11	CARBON	10K	5%	1/6W
R237	1-259-476-11	CARBON	100K	5%	1/6W
R241	1-259-444-11	CARBON	4. 7K	5%	1/6W (K670/K677ES)
R242	1-259-442-11	CARBON	3. 9K	5%	1/6W
R243	1-259-440-11	CARBON	3. 3K	5%	1/6W
R244	1-259-452-11	CARBON	10K	5%	1/6W
R245	1-249-421-11	CARBON	2. 2K	5%	1/4W
R246	1-259-444-11	CARBON	4. 7K	5%	1/6W
R251	1-249-433-11	CARBON	22K	5%	1/4W
R252	1-249-421-11	CARBON	2. 2K	5%	1/4W
R253	1-247-862-11	CARBON	20K	5%	1/4W
R254	1-249-409-11	CARBON	220	5%	1/4W
R261	1-249-434-11	CARBON	27K	5%	1/4W
R262	1-247-866-11	CARBON	30K	5%	1/4W
R263	1-249-436-11	CARBON	39K	5%	1/4W
R264	1-249-409-11	CARBON	220	5%	1/4W
R281	1-249-432-11	CARBON	18K	5%	1/4W
R282	1-249-435-11	CARBON	33K	5%	1/4W
R283	△ 1-219-153-11	FUSIBLE	10	5%	1/4W F
		(K570/K670/K677ES NEW TYPE)			
R283	1-249-393-11	CARBON	10	5%	1/4W
		(K677ES FORMER TYPE)			
R284	1-247-883-00	CARBON	150K	5%	1/4W
R501	1-259-428-11	CARBON	1K	5%	1/6W
R502	1-215-455-00	METAL	27K	1%	1/6W
R503	1-249-421-11	CARBON	2. 2K	5%	1/4W
R504	1-249-421-11	CARBON	2. 2K	5%	1/4W
R505	1-249-427-11	CARBON	6. 8K	5%	1/4W (K670/K677ES)
R506	1-249-381-11	CARBON	1	5%	1/4W (K670/K677ES)
R521	1-247-704-11	CARBON	220	5%	1/4W
R522	1-247-704-11	CARBON	220	5%	1/4W
R531	1-259-428-11	CARBON	1K	5%	1/6W
R532	1-215-455-00	METAL	27K	1%	1/6W
R533	1-249-437-11	CARBON	47K	5%	1/4W
R541	1-249-441-11	CARBON	100K	5%	1/4W
R543	1-215-454-00	METAL	24K	1%	1/6W
R563	1-249-441-11	CARBON	100K	5%	1/4W
R564	1-249-429-11	CARBON	10K	5%	1/4W
R565	1-249-441-11	CARBON	100K	5%	1/4W
R566	1-249-428-11	CARBON	8. 2K	5%	1/4W
R567	1-249-441-11	CARBON	100K	5%	1/4W
R568	1-249-423-11	CARBON	3. 3K	5%	1/4W
R569	1-249-441-11	CARBON	100K	5%	1/4W
R570	1-249-429-11	CARBON	10K	5%	1/4W
R571	1-249-429-11	CARBON	10K	5%	1/4W
R572	1-249-417-11	CARBON	1K	5%	1/4W
R581	1-249-429-11	CARBON	10K	5%	1/4W
R582	1-249-429-11	CARBON	10K	5%	1/4W

Note:

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

Note:

Les composants identifiés par une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

MAIN(A)

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R583	1-247-838-11	CARBON	2K (K570/K670)	R613	1-247-876-11	CARBON	75K 5% 1/4W
R583	1-247-842-11	CARBON	3K 5% 1/4W (K677ES)	R614	1-247-872-11	CARBON	51K 5% 1/4W
R584	1-249-425-11	CARBON	4.7K 5% 1/4W (K570/K670)	R615	1-247-874-11	CARBON	62K 5% 1/4W (K677ES)
R584	1-249-427-11	CARBON	6.8K 5% 1/4W (K677ES)	R615	1-247-886-11	CARBON	200K 5% 1/4W (K570/K670)
R585	1-249-437-11	CARBON	47K 5% 1/4W	R616	1-247-874-11	CARBON	62K 5% 1/4W (K570/K670)
R586	1-249-424-11	CARBON	3.9K 5% 1/4W (K570/K670)	R616	1-249-437-11	CARBON	47K 5% 1/4W (K677ES)
R586	1-249-425-11	CARBON	4.7K 5% 1/4W (K677ES)	R617	1-247-874-11	CARBON	62K 5% 1/4W (K570/K670)
R587	1-249-436-11	CARBON	39K 5% 1/4W (K670/K677ES)	R617	1-249-441-11	CARBON	100K 5% 1/4W (K677ES)
R587	1-249-440-11	CARBON	82K 5% 1/4W (K570)	R618	1-247-885-00	CARBON	180K 5% 1/4W (K677ES)
R588	1-249-436-11	CARBON	39K 5% 1/4W (K670/K677ES)	R618	1-247-886-11	CARBON	200K 5% 1/4W (K570/K670)
R588	1-249-440-11	CARBON	82K 5% 1/4W (K570)	R701	1-247-887-00	CARBON	220K 5% 1/4W
R589	1-249-390-11	CARBON	5.6 5% 1/4W (K570)	R702	1-247-887-00	CARBON	220K 5% 1/4W
R589	1-249-391-11	CARBON	6.8 5% 1/4W (K670/K677ES)	R703	1-249-436-11	CARBON	39K 5% 1/4W
R590	1-249-390-11	CARBON	5.6 5% 1/4W (K570)	R704	1-247-887-00	CARBON	220K 5% 1/4W
R590	1-249-391-11	CARBON	6.8 5% 1/4W (K670/K677ES)	R705	1-249-436-11	CARBON	39K 5% 1/4W
R591	1-249-435-11	CARBON	33K 5% 1/4W	R706	1-247-887-00	CARBON	220K 5% 1/4W
R592	1-249-423-11	CARBON	3.3K 5% 1/4W	R707	1-249-431-11	CARBON	15K 5% 1/4W
R601	1-247-876-11	CARBON	75K 5% 1/4W (K570/K670)	R708	1-247-868-11	CARBON	36K 5% 1/4W
R601	1-249-439-11	CARBON	68K 5% 1/4W (K677ES)	R709	1-249-435-11	CARBON	33K 5% 1/4W
R602	1-249-435-11	CARBON	33K 5% 1/4W	R710	1-249-435-11	CARBON	33K 5% 1/4W
R603	1-247-870-11	CARBON	43K 5% 1/4W (K570/K670)	R711	1-247-872-11	CARBON	51K 5% 1/4W
R603	1-247-876-11	CARBON	75K 5% 1/4W (K677ES)	R712	1-249-435-11	CARBON	33K 5% 1/4W
R604	1-247-439-11	CARBON	68K 5% 1/4W (K570/K670)	R713	1-249-435-11	CARBON	33K 5% 1/4W
R604	1-249-441-11	CARBON	100K 5% 1/4W (K677ES)	R714	1-249-435-11	CARBON	33K 5% 1/4W
R605	1-247-874-11	CARBON	62K 5% 1/4W (K677ES)	R715	1-249-435-11	CARBON	33K 5% 1/4W
R605	1-247-878-00	CARBON	91K 5% 1/4W (K570/K670)	R716	1-249-435-11	CARBON	33K 5% 1/4W
R606	1-249-433-11	CARBON	22K 5% 1/4W (K570/K670)	R717	1-249-435-11	CARBON	33K 5% 1/4W
R606	1-249-434-11	CARBON	27K 5% 1/4W (K677ES)	R718	1-249-435-11	CARBON	33K 5% 1/4W
R607	1-247-874-11	CARBON	62K 5% 1/4W	R719	1-249-435-11	CARBON	33K 5% 1/4W
R608	1-249-437-11	CARBON	47K 5% 1/4W	R720	△ 1-212-954-11	FUSIBLE	6.8 5% 1/2W F
R609	1-247-880-11	CARBON	110K 5% 1/4W (K570/K670)	R721	1-249-429-11	CARBON	10K 5% 1/4W
R609	1-247-882-00	CARBON	130K 5% 1/4W (K677ES)	R722	1-249-431-11	CARBON	15K 5% 1/4W
R610	1-247-874-11	CARBON	62K 5% 1/4W (K570/K670)	R723	1-247-834-11	CARBON	1.3K 5% 1/4W
R610	1-249-441-11	CARBON	100K 5% 1/4W (K677ES)	R724	1-249-424-11	CARBON	3.9K 5% 1/4W
R611	1-247-874-11	CARBON	62K 5% 1/4W (K677ES)	R725	1-247-834-11	CARBON	1.3K 5% 1/4W
R611	1-247-878-11	CARBON	91K 5% 1/4W (K570/K670)	R726	1-249-427-11	CARBON	6.8K 5% 1/4W
R612	1-247-886-11	CARBON	200K 5% 1/4W (K677ES)	R727	1-249-430-11	CARBON	12K 5% 1/4W
R612	1-247-887-11	CARBON	220K 5% 1/4W (K570/K670)	R728	△ 1-212-952-00	FUSIBLE	5.6 5% 1/2W F
				R729	1-249-435-11	CARBON	33K 5% 1/4W
				R730	1-249-435-11	CARBON	33K 5% 1/4W
				R731	1-249-425-11	CARBON	4.7K 5% 1/4W
				R732	1-249-417-11	CARBON	1K 5% 1/4W
				R733	1-247-903-00	CARBON	1M 5% 1/4W
				R734	1-249-429-11	CARBON	10K 5% 1/4W
				R735	1-249-421-11	CARBON	2.2K 5% 1/4W

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MAIN(A)

REAL MOTOR

Ref. No.	Part No.	Description	Remark
R736	△ 1-212-938-00	FUSIBLE 1.5 5% 1/2W F (K570/K670/K677ES NEW TYPE)	
R752	1-249-441-11	CARBON 100K 5% 1/4W	
R753	1-249-441-11	CARBON 100K 5% 1/4W	
R754	1-249-441-11	CARBON 100K 5% 1/4W	
R756	1-249-441-11	CARBON 100K 5% 1/4W	
R757	1-249-441-11	CARBON 100K 5% 1/4W	
R758	1-249-441-11	CARBON 100K 5% 1/4W	
R774	1-249-422-11	CARBON 2.7K 5% 1/4W	
R775	1-249-424-11	CARBON 3.9K 5% 1/4W	
R802	1-249-425-11	CARBON 4.7K 5% 1/4W	
R803	1-249-420-11	CARBON 1.8K 5% 1/4W	
R804	1-249-412-11	CARBON 390 5% 1/4W	
R805	1-249-427-11	CARBON 6.8K 5% 1/4W	
R806	1-249-419-11	CARBON 1.5K 5% 1/4W	
R807	1-259-452-11	CARBON 10K 5% 1/6W	
R808	1-259-432-11	CARBON 1.5K 5% 1/6W	
R809	1-249-425-11	CARBON 4.7K 5% 1/4W	
R810	1-249-409-11	CARBON 220 5% 1/4W	
R811	1-259-428-11	CARBON 1K 5% 1/6W	
R812	1-259-448-11	CARBON 6.8K 5% 1/6W	
R813	1-259-448-11	CARBON 6.8K 5% 1/6W	
R814	1-249-417-11	CARBON 1K 5% 1/4W	
R815	1-249-425-11	CARBON 4.7K 5% 1/4W	
R816	1-249-425-11	CARBON 4.7K 5% 1/4W	
R817	1-249-425-11	CARBON 4.7K 5% 1/4W	
R818	1-249-433-11	CARBON 22K 5% 1/4W	
R819	1-249-436-11	CARBON 39K 5% 1/4W	
R820	1-249-429-11	CARBON 10K 5% 1/4W	
R821	1-249-437-11	CARBON 47K 5% 1/4W	
R825	△ 1-219-135-11	FUSIBLE 0.15 10% 1/4W (K570/K670/K677ES NEW TYPE)	
R826	△ 1-219-137-11	FUSIBLE 0.33 10% 1/4W (K570/K670/K677ES NEW TYPE)	
< VARIABLE RESISTOR >			
RV121	1-238-015-11	RES. ADJ. CARBON 4.7K	
RV141	1-238-017-11	RES. ADJ. CARBON 22K	
RV181	1-238-017-11	RES. ADJ. CARBON 22K	
RV221	1-238-015-11	RES. ADJ. CARBON 4.7K	
RV241	1-238-017-11	RES. ADJ. CARBON 22K	
RV281	1-238-017-11	RES. ADJ. CARBON 22K	
RV501	1-241-403-11	RES. VAR. CARBON 50K/50K (REC LEVEL)	
RV502	1-238-904-11	RES. VAR. CARBON 50K/50K (BALANCE)	
RV503	1-241-404-11	RES. VAR. CARBON 5K/5K (CALIBRATION REC LEVEL) (K670/K677ES)	
RV504	1-238-015-11	RES. ADJ. CARBON 4.7K (K670/K677ES)	
RV551	1-238-085-11	REA. VAR. CARBON 20K/20K (PHONE LEVEL)	
RV581	1-241-046-11	RES. VAR. CARBON 5K (BIAS)	

Ref. No.	Part No.	Description	Remark
< SWITCH >			
S501	1-572-154-11	SWITCH, ROTARY (DOLBY NR)	
S502	1-554-118-00	SWITCH, PUSH (1 KEY) (MPX FILTER)	
S503	1-572-708-11	SWITCH, ROTARY (INPUT)	
S763	1-571-520-11	SWITCH, SLIDE (TIMER)	
S801	1-554-118-00	SWITCH, PUSH (1 KEY) (POWER)	
< TRANSFORMER >			
T181	1-433-344-11	TRANSFORMER, BIAS OSCILLATION	
T281	1-433-344-11	TRANSFORMER, BIAS OSCILLATION	
T581	1-433-343-11	TRANSFORMER, BIAS OSCILLATION (K570)	
T581	1-433-380-11	TRANSFORMER, BIAS OSCILLATION (K670/K677ES)	
< CERAMIC >			
X701	1-577-359-21	VIBRATOR, CERAMIC 4.19MHz	

* 1-632-741-11 REAL MOTOR BOARD			

< CAPACITOR >			
C1051	1-124-907-11	ELECT 10uF 20% 50V	
C1052	1-124-907-11	ELECT 10uF 20% 50V	
C1053	1-164-159-11	CERAMIC 0.1uF 50V	
< CONNECTOR >			
CN1051	* 1-564-499-11	PIN, CONNECTOR 6P	
CN1052	* 1-564-718-11	PIN, CONNECTOR (SMALL TYPE) 2P	
CN1053	* 1-564-718-11	PIN, CONNECTOR (SMALL TYPE) 2P	
< RESISTOR >			
R1051	1-249-414-11	CARBON 560 5% 1/4W	

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Ref. No.	Part No.	Description	Remark
		MISCELLANEOUS	

11	1-569-007-11	ADAPTOR, CONVERSION 2P (K570:E3)	
12	△ 1-551-188-XX	CORD, POWER (K570:E)	
12	△ 1-551-506-XX	CORD, POWER (K570:Canadian/ K677ES:US, Canadian)	
12	△ 1-555-465-00	CORD, POWER (K670:US)	
12	△ 1-555-795-00	CORD, POWER, EULO PLUG (K570:AEP, G/ K670:AEP, G)	
12	△ 1-556-035-00	CORD, POWER (K570:UK/K677ES:UK)	
125	* 1-608-268-00	PC BOARD, ERASE HEAD (K670/K677ES)	
D1051	8-719-980-85	DIODE SLF-325C	
HE1001	1-543-535-11	HEAD, MAGNETIC (ERASE) (K570)	
HE1001	1-543-836-11	HEAD, MAGNETIC (ERASE) (K670/K677ES)	
HRP1001	1-543-733-11	HEAD, MAGNETIC (REC/PB) (K570)	
HRP1001	1-543-834-11	HEAD, MAGNETIC (REC/PB) (K670)	
HRP1001	1-543-835-11	HEAD, MAGNETIC (REC/PB) (K677ES)	
M1051	X-3356-638-1	MOTOR (REEL R) ASSY	
M1052	X-3356-604-1	MOTOR (ASSIST) ASSY	
M1053	X-3356-635-1	MOTOR (CAPSTAN R2) ASSY (K670/K677ES)	
M1053	X-3356-646-1	MOTOR (CAPSTAN V1) ASSY (K570)	
S1001	1-466-238-11	ENCODER, ROTARY	
T901	△ 1-450-100-11	TRANSFORMER, POWER (K570:Canadian/ K670:US/K677ES:US, Canadian)	
T901	△ 1-450-101-11	TRANSFORMER, POWER (K570:E)	
T901	△ 1-450-399-11	TRANSFORMER, POWER (K570:AEP, G, UK/ K670:AEP, G/K677ES:UK)	
VS901	△ 1-570-307-11	SWITCH, VOLTAGE CHANGE (K570:E)	

ACCESSORY & PACKING MATERIAL

- 1-559-533-11 CORD, CONNECTION
- * 3-350-830-01 CUSHION
- * 3-366-700-41 INDIVIDUAL CARTON (K677ES)
- * 3-366-700-51 INDIVIDUAL CARTON (K670)
- * 3-366-700-61 INDIVIDUAL CARTON (K570)
- 3-703-450-01 INSTRUCTION (K670:US/K677ES:US)
- * 3-704-343-01 SHEET (STANDARD), PROTECTION
- 3-753-218-21 MANUAL, INSTRUCTION (ENGLISH, FRENCH)
(K677ES)
- 3-753-363-11 MANUAL, INSTRUCTION (ENGLISH, FRENCH,
SPANISH, PORTUGUESE) (K670:AEP)
- 3-753-363-21 MANUAL, INSTRUCTION (ENGLISH) (K670:US)
- 3-753-363-41 MANUAL, INSTRUCTION (GERMAN, DUTCH,
SWEDISH, ITALIAN) (K670:AEP)
- 3-753-363-51 MANUAL, INSTRUCTION (GERMAN) (K670:G)
- 3-753-366-11 MANUAL, INSTRUCTION (ENGLISH, FRENCH,
SPANISH, PORTUGUESE) (K570:Canadian, AEP, UK)
- 3-753-366-41 MANUAL, INSTRUCTION (GERMAN, DUTCH,
SWEDISH, ITALIAN) (K570:AEP)
- 3-753-366-51 MANUAL, INSTRUCTION (GERMAN) (K570:G)
- 3-753-366-61 MANUAL, INSTRUCTION (ENGLISH, FRENCH,
SPANISH, CHINESE) (K570:E)
- 3-793-481-13 INSTRUCTION (K670/K677ES)

Ref. No.	Part No.	Description	Remark
		HARDWARE LIST	
# 1	7-685-534-19	SCREW +BTP 2.6X8 TYPE2 N-S	
# 2	7-682-547-04	SCREW +BVTT 3X6 (S)	
# 3	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	
# 4	7-685-870-01	SCREW +BVTT 3X5 (S) (K670/K677ES)	
# 5	7-671-154-01	STENLESS BALL (K670/K677ES)	
# 6	7-628-253-00	SCREW +PS 2X4 (K670/K677ES)	
# 7	7-685-133-19	SCREW +BTP 2.6X6 TYPE2 N-S	
# 8	7-621-255-20	SCREW +BVTT 2X4 (S)	
# 9	7-621-772-20	SCREW +B 2X5 (K570)	
#10	7-621-772-70	SCREW +B 2X14 (K670/K677ES)	
#11	7-622-205-05	NUT M2 TYPE2 (K670/K677ES)	
#12	7-621-772-18	SCREW +B 2X4 (K670/K677ES)	
#13	7-621-775-10	SCREW +B 2.6X4 (K670/K677ES)	
#14	7-621-255-35	SCREW +BVTT 2X5 (S)	
#15	7-685-132-19	SCREW +BTP 2.6X5 TYPE2 N-S (K570)	
#16	7-682-647-09	SCREW +PS 3X6 (K670/K677ES)	

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TC-K570 / K670 / K677ES

SONY[®] SERVICE MANUAL

Canadian Model
AEP Model
UK Model
E Model
Australian Model

TC-K570

SUPPLEMENT-1

File this supplement with the service manual.

US Model
AEP Model

TC-K670

US Model
Canadian Model
UK Model
Australian Model

TC-K677ES

For the TC-K570 and TC-677ES Service Manual released
Previously, the Australian Model is added.
Please utilize it since its contents are same as those
of UK Model.

TC-K570/K670/K677ES

SONY SERVICE MANUAL

*Canadian Model
AEP Model
UK Model
E Model
Australian Model
TC-K570*






CORRECTION-1

Correct your service manual as shown below.

*US Model
AEP Model
TC-K670*

*US Model
Canadian Model
UK Model
Australian Model
TC-K677ES*

 : indicates corrected portion.

Page	INCORRECT			CORRECT	
	<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Description</u>
29	8	3-367-791-01	PANEL, BACK (K670 : US)	3-367-971-01	PANEL, BACK (K670 : US)
	8	3-367-791-11	PANEL, BACK (K670 : AEP, G)	 3-367-971-21	PANEL, BACK (K670 : AEP, G)
	8	3-367-792-01	PANEL, BACK (K570 : AEP, G)	 3-367-972-11	PANEL, BACK (K570 : AEP, G)
	8	3-367-792-21	PANEL, BACK (K570 : UK)	 3-367-972-21	PANEL, BACK (K570 : UK)
	8	3-367-792-31	PANEL, BACK (K570 : Canadian)	 3-367-972-31	PANEL, BACK (K570 : Canadian)
	8	3-367-792-41	PANEL, BACK (K570 : E)	 3-367-972-41	PANEL, BACK (K570 : E)

TC-K570/K670/K677ES

SONY SERVICE MANUAL

*Canadian Model
AEP Model
UK Model
E Model
TC-K570*


CORRECTION- 2

Correct your service manual as shown below.

*US Model
AEP Model
TC-K670*

*US Model
Canadian Model
UK Model
TC-K677ES*

 : indicates corrected portion.

Page	INCORRECT			CORRECT		
	<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>No.</u>	<u>Part No.</u>	<u>Description</u>
29	125	3-564-121-00	SPRING, COMPRESSION (K670/K677ES)	 127	3-567-121-00	SPRING, COMPRESSION (K670/K677ES)

TC-K570/K670/K677ES

SONY SERVICE MANUAL

*Canadian Model
AEP Model
UK Model
E Model
Australian Model
TC-K570*






CORRECTION-1

Correct your service manual as shown below.

*US Model
AEP Model
TC-K670*

*US Model
Canadian Model
UK Model
Australian Model
TC-K677ES*

 : indicates corrected portion.

Page	INCORRECT			CORRECT	
29	<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Description</u>
	8	3-367-791-01	PANEL, BACK (K670 : US)	3-367-971-01	PANEL, BACK (K670 : US)
	8	3-367-791-11	PANEL, BACK (K670 : AEP, G)	 3-367-971-21	PANEL, BACK (K670 : AEP, G)
	8	3-367-792-01	PANEL, BACK (K570 : AEP, G)	 3-367-972-11	PANEL, BACK (K570 : AEP, G)
	8	3-367-792-21	PANEL, BACK (K570 : UK)	 3-367-972-21	PANEL, BACK (K570 : UK)
	8	3-367-792-31	PANEL, BACK (K570 : Canadian)	 3-367-972-31	PANEL, BACK (K570 : Canadian)
	8	3-367-792-41	PANEL, BACK (K570 : E)	 3-367-972-41	PANEL, BACK (K570 : E)

TC-K570/K670/K677ES

SONY SERVICE MANUAL

*Canadian Model
AEP Model
UK Model
E Model
TC-K570*


CORRECTION- 2

Correct your service manual as shown below.

*US Model
AEP Model
TC-K670*

*US Model
Canadian Model
UK Model
TC-K677ES*

 : indicates corrected portion.

Page	INCORRECT			CORRECT		
	<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>No.</u>	<u>Part No.</u>	<u>Description</u>
29	125	3-564-121-00	SPRING, COMPRESSION (K670/K677ES)	 127	3-567-121-00	SPRING, COMPRESSION (K670/K677ES)